Catalogue No: trick & Terra Cotta ABBEY VILLAGE,

Totograma:

Relationstructure

Near CHORLEY

Near CHORLEY " Bricks," Brinscall. Telephone: No. 9, Pleasington.





No. 9, Pl

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MAK

TFLEPHONE: No. 9, PLEASINGTON.



TELEGRAMS: "BRICKS," BRINSCALL.

#### CATALOGUE No. 4

OF THE

# WITHNELL

#### Brick & Terra Cotta Company (1912), Limited.

RAILWAY STATION:

WITHNELL.

L. T. V. T. L. T. N. W. Joint Railway.



POSTAL ADDRESS: ABBEY VILLAGE,

Near Chorley.

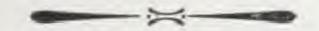
Private Siding connected with both Railways.



MAKERS OF :: :: ::

Best Red Plastic Facing Bricks. :: :: ::

Ornamental Brick Work and Terra Cotta.



SPECIAL ENGINEERING BRICKS.



Limited, Cotta Co in as m WITHN

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Abbey Village, Nr. Chorley.

N placing this, our first, Catalogue before the public, we would respectfully mention that we have recently purchased (as a going concern) the works and premises of the Company known as The Withnell Brick & Terra Cotta Company, Limited, and that under the style of The Withnell Brick & Terra Cotta Company (1912). Limited, we are placing on the market in as many forms as possible, the Fren Rich Shales of the WITHNELL district.

The quality of these Shales is a well-known factor in the trade, the products therefrom being undoubtedly unsurpassed by any similar goods manufactured. The Shales are used in their natural state entirely, it being quite innecessary to add any colouring matter to obtain the brightness and clearness that have received so much commendation. The Bricks are close in texture, very smooth on the face, are practically impervious to moisture, and possess that hard metallic ring characteristic of all good bricks. They are made by the Stiff-Plastic process, and are subjected to great pressure.

We have devised a system of drying entirely new to the trade, enabling us to thoroughly dry all our bricks before burning, preventing the moisture which evaporates from the Shale combining with the sulphurous gases thrown off by the fuel in the firms, and reducing, to a very great extent, the disfiguring scum so objectionable.

It is now generally acknowledged that Engineering Bricks made from a good Red Shale and well burnt are equal in quality and durability to the best blue bricks. Our Engineering Bricks are vitreous throughout, and will withstand enormous pressure.

We Our goo experience their goo To s Ostober, We have our own Private Sidings which run round our Kilns.
Our goods are packed direct from the Kilns into the wagons by experienced hands, and our customers are assured of receiving their goods with the minimum of handling.

To prevent confusion, this Catalogue will be known as "No. 4" in continuation of those issued in the past by the old Company.

October, 1912.



Air Bricks Arches -Balusters Rest Brick Bested Ja Bosses Int Enlinoses Ditto Iktto Cromice -Capped R Change! 3 Conquetes Chinney County Corbels . Date Pan Dentils ... Dog logs Dog Toot Double Ja Donasia Jup Brie Egg and Finhls to

Gunden V

Garden T

Jamb Bri

Jumb Sto

Keys to

#### ALPHABETICAL INDEX.

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								Page
Air Bricks	44.	444	+4.4			16.4		II
Arches	222				200	100	***	39
Balusters	444	***	1.21	4.43	244	204		28 to 30
Base Bricks	***	***						36 & 37
Beaded Jamb	Bricks				****	100		I
Bosses for Lal	5		***					
Bullnoses		414	111					I
Ditto Dot	ible	***		100	***		***	2
Ditto Stor	ps	717	444		332	111	992	3
Cornice		***				***		37 & 38
Capped Ridge	Tiles	***	***	***	4.44	4.44		4I to 43
Channel Tile	***	192	244	244	244	200		10
Chequered Til	les	***				***		IO
Chinney Pots			136	11.0	2.50	+8.6	***	31 to 34
Coping	44.5	522	212	247	244	4.64		17 to 20
Corbels	100					***		4, 5, & 6
Date Panels	20.0	11.0	222	***		511	***	16
Dentils	***	424	455	244	227	224	246	7
Dog-legs		100	4+4	***			***	2
Dog Tooth B	ricks	2.00	44.	244	244	2.55	444	7
Double Jamb	Bricks		9.64	442	111	150	144	9
Doorways (Te	rra Cot	ta)		111	494			48 to 52
Drip Bricks	14.84	944	***	***	444	144	5.00	5 & 6
Egg and Dar	ts							.8
Finials for Ri	dges					2.77		44 to 46
Garden Vases		***	***	944	***	2.24		27
Garden Tiles		***	*	***	***			12
Jamb Bricks		V4.1	494	446	242	***		1 & 2
Jamb Stops	705	444		***	***	444		3 & 4
Keys to Arch	es		124	***	***	***		40

Moulded H Nail Heads Octagon Ovolo (Sing ()mamenta Panels ... Paving Tile Pier Caps Pilasters Pitches of Plinths ... Ridge Tiles Rosettes Saw Tooth Sills ... Strings (on Strings (tw Stable Brid Swag Pane Tiles ... Ventilators

Windows (

Window H

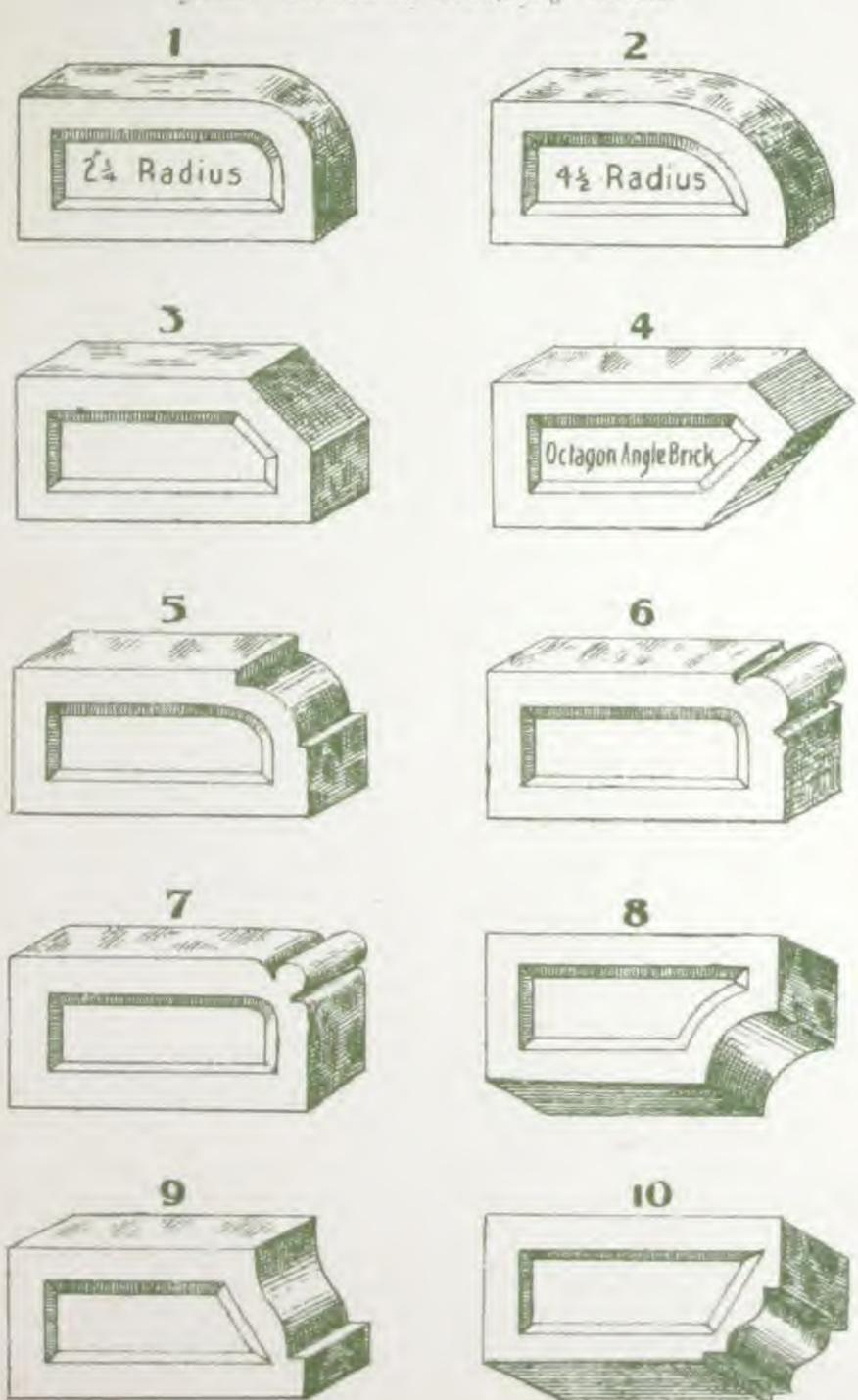
								Page
Moulded Head	525	522	100	4, 5, & 6				
Nail Heads			***				***	7
Octagon	F. W. W.			1.00	erie.	***	227	I
Ovolo (Single and Double)			×11	194	***		120	189
Ornamental B	ricks		440	150	100		7	, 8, & 9
Panels	***		113	2.24	3.55	111	I	3 to 16
Paving Tiles	440		246	447	422	151	200	10
Pier Caps	9.66	***	914	***	***		2	I to 27
Pilasters	***		100	930	don.	170	3.65	9
Pitches of Rid	lges		224	2.13		V44	101	47
Plinths	***		4.44		4.44			6 & 7
Ridge Tiles	***		4.49	***	910	444	4	I to 43
Rosettes	117		112			100	Total .	8
Saw Tooth Br	icks		1000	***		100		7
Sills	222		***	9.6%	440	132	3	5 to 38
Strings (one-co	ourse)	- 13	110	989	200	222	4	5.86
Strings (two-c	ourse)		- 4.0				3	6 to 38
Stable Bricks	447		100	110	2.00	255	+ = =	10
Swag Panels	2,00		441	200	191	144	143	16
Tiles							I	0 & 12
Ventilators	475	4.63	530		der	711	***	II
Windows (Ter	ra Cotta	1)	444	190	175	ALC:	100	53
Window Head				34 & 35				



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ABBEY VILLAGE, Nr. CHORLEY.

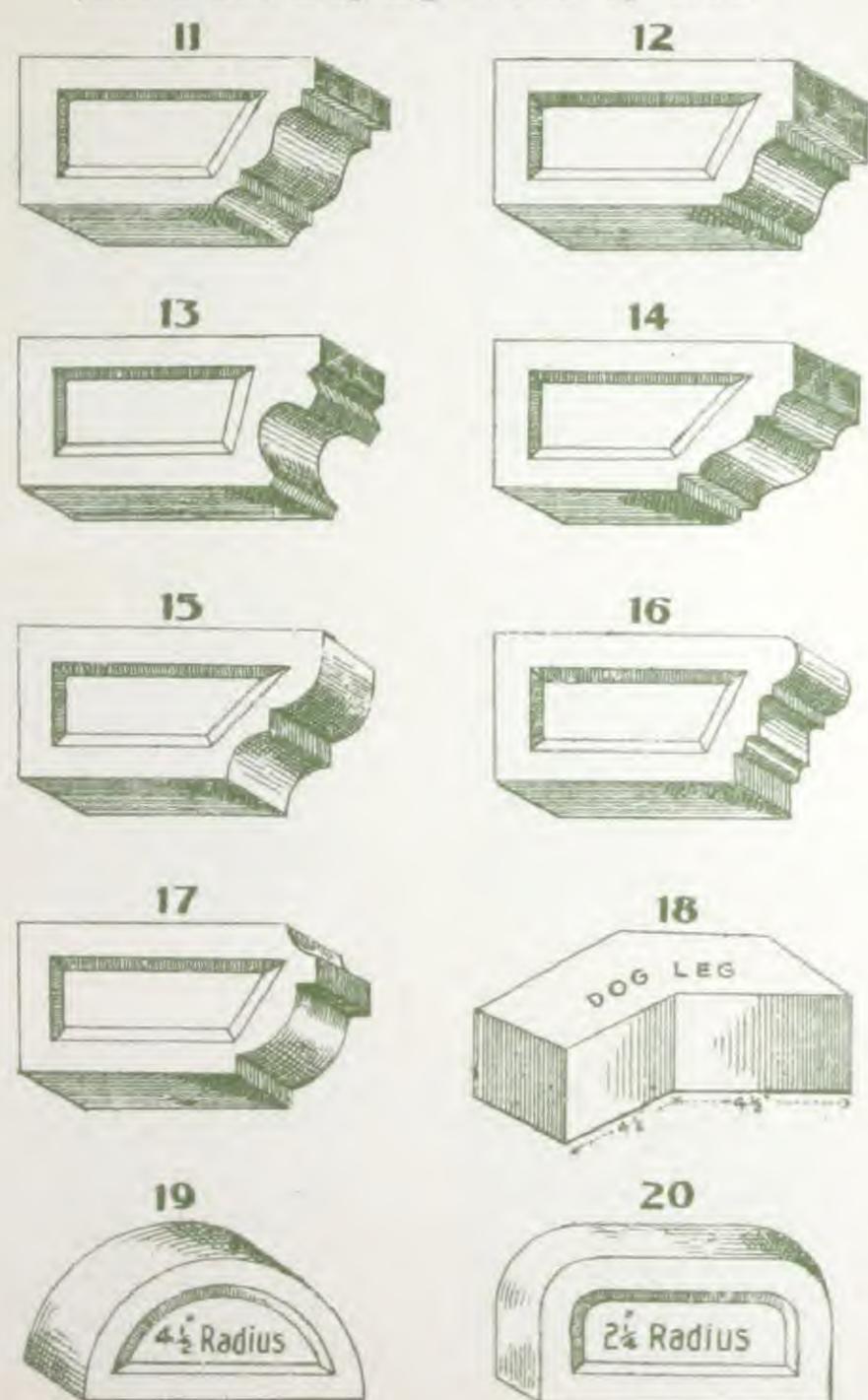
Jamb Bricks in Red, 31" thick.



The W AF Jan

ABBEY VILLAGE, Nr. CHORLEY.

Jamb Bricks, Dog Leg, in Red, 31" thick.

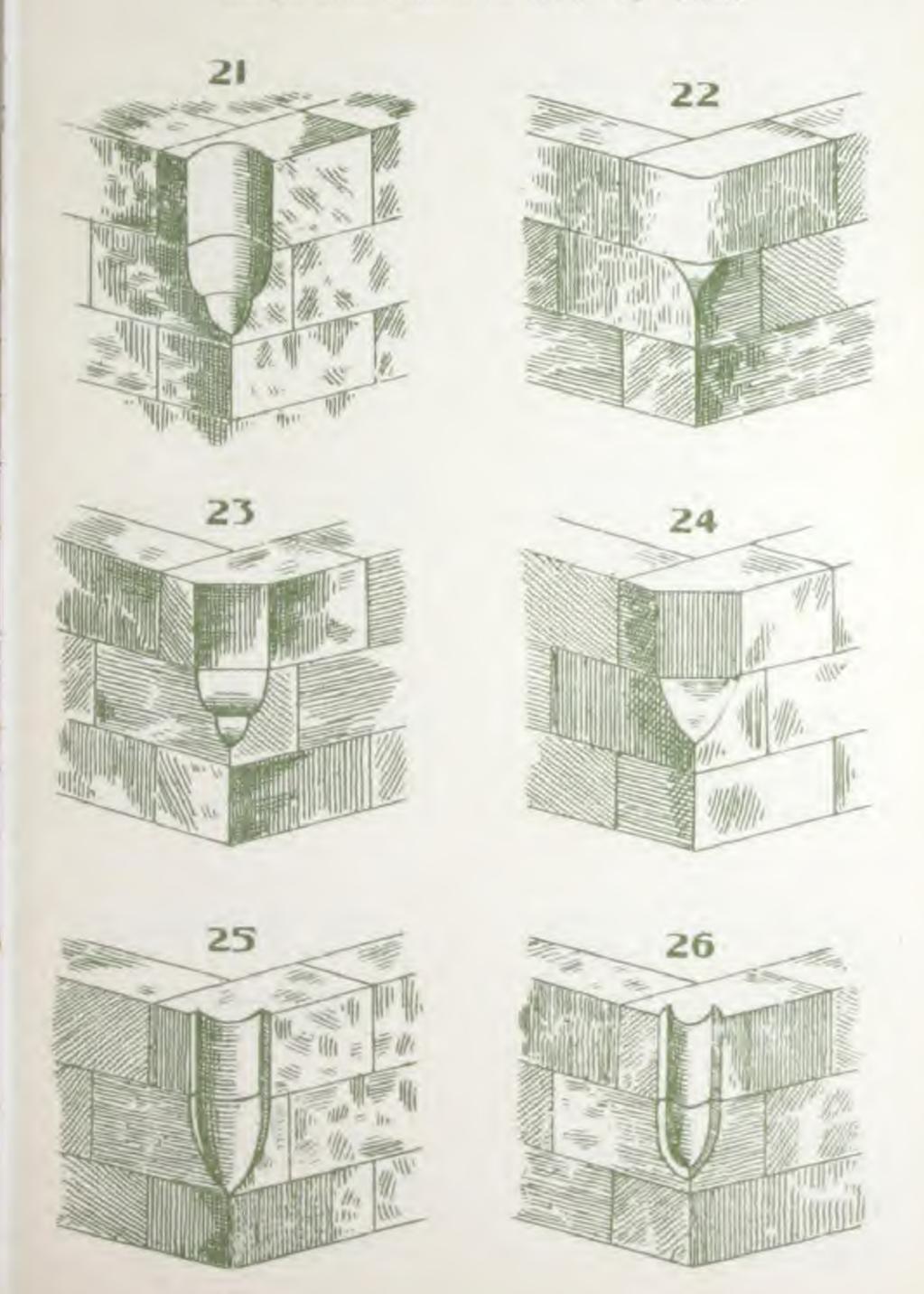


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## The Withnell Brick & Terra Cotta Co.

ABBEY VILLAGE, Nr. CHORLEY.

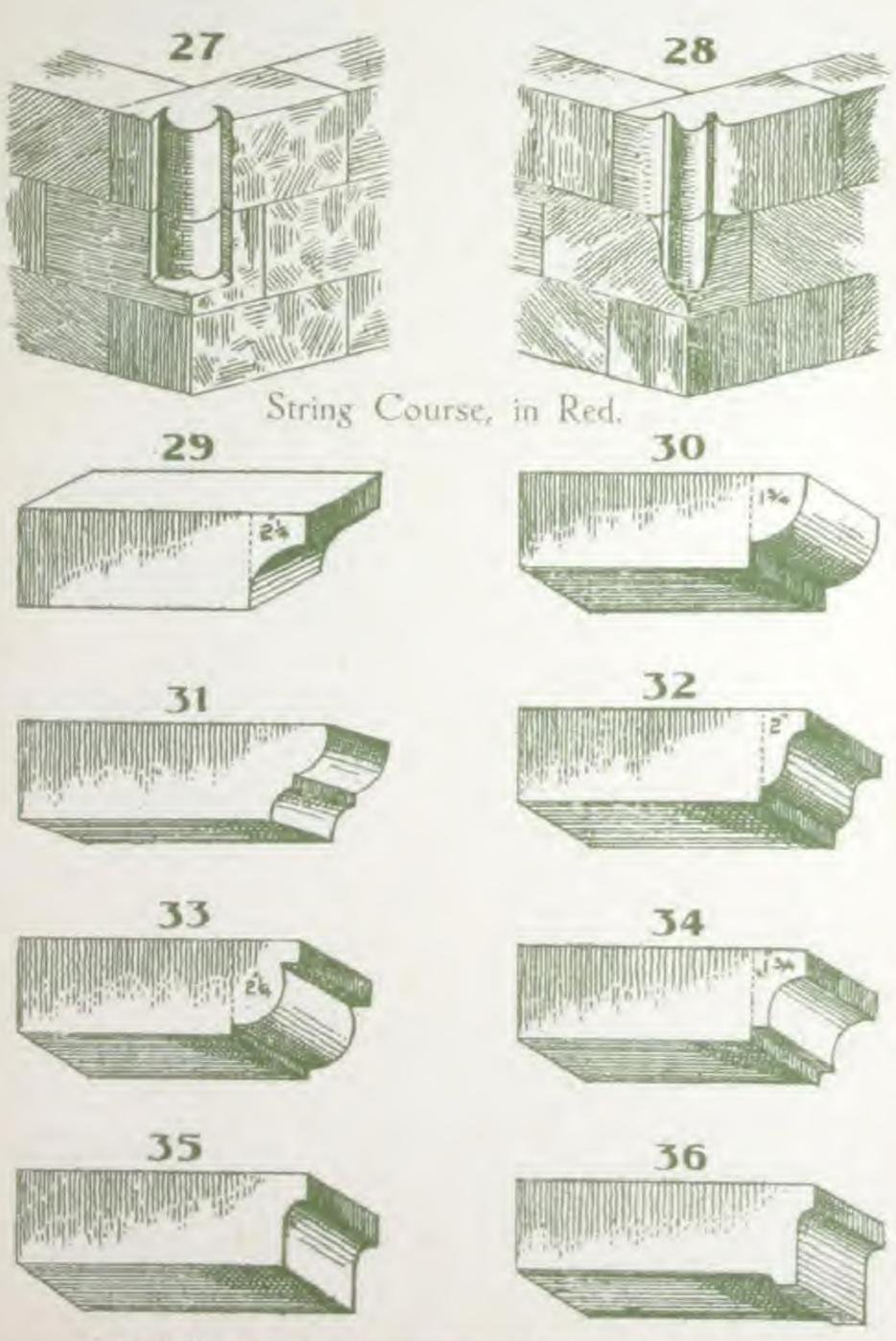
Stops and Starts in Red, 33" thick.



The W Al The Withnell Brick & Terra Cotta Co.

ABBEY VILLAGE, Nr. CHORLEY.

Stops and Starts in Red, 31" thick.

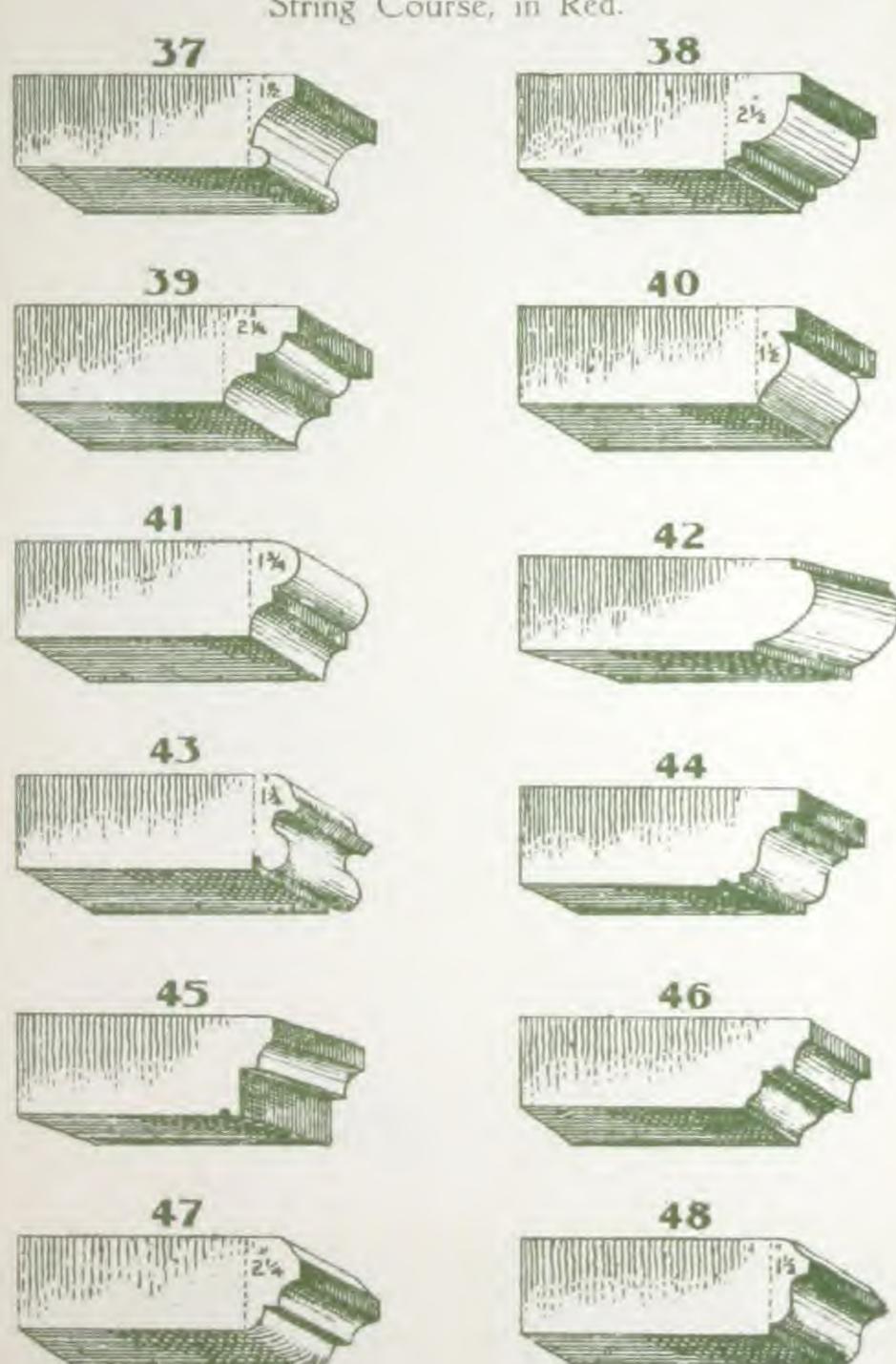


Any of the above can be supplied. Headers, 9' x 4(" x 31", and Stretchers, 62' x 9" x 31".

The W ABI

ABBEY VILLAGE, Nr. CHORLEY.

String Course, in Red.

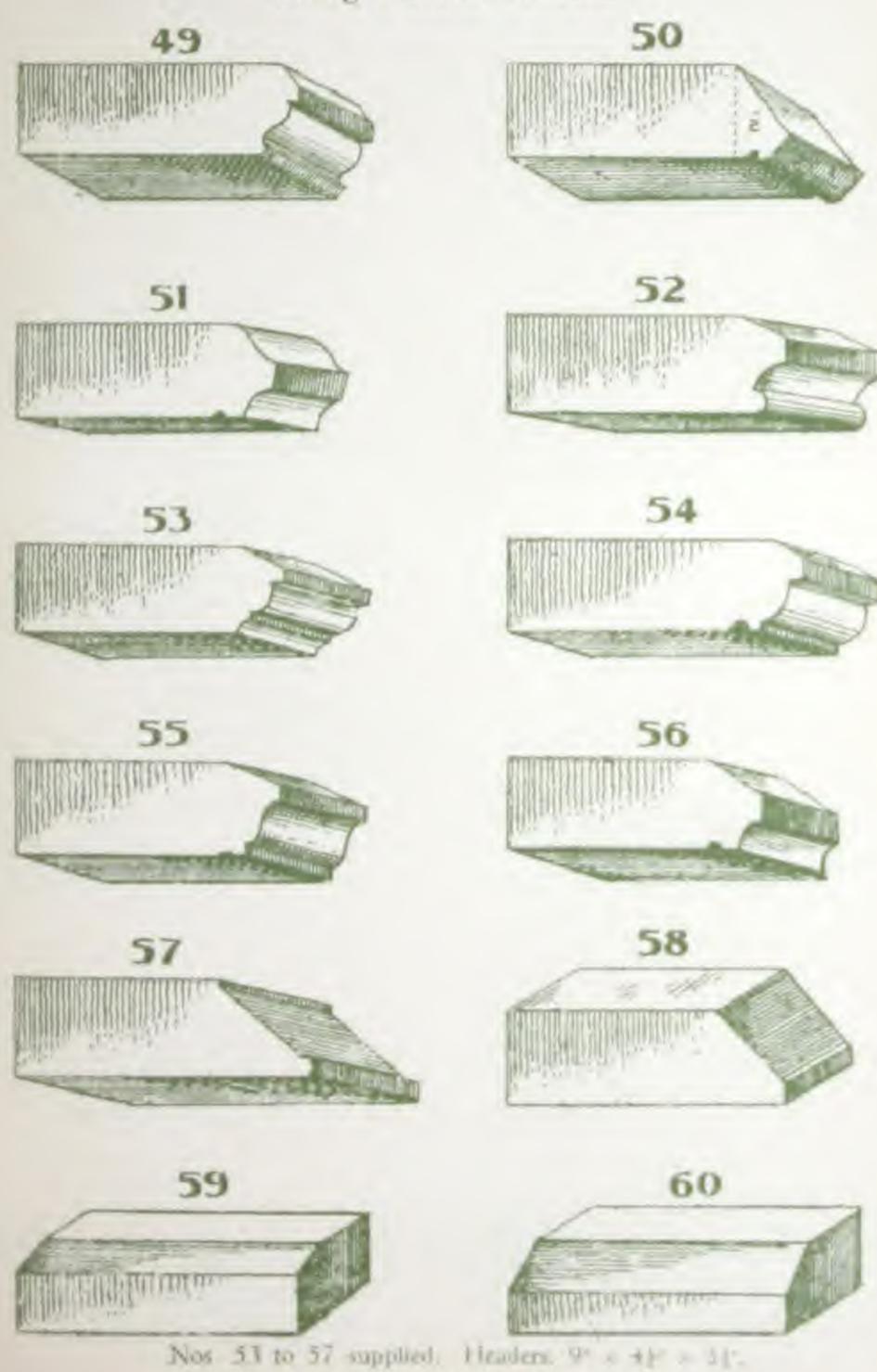


Any of the above can be supplied. Headers, 9" x 41" x 31" and Stretchers, 61" × 9" × 31"

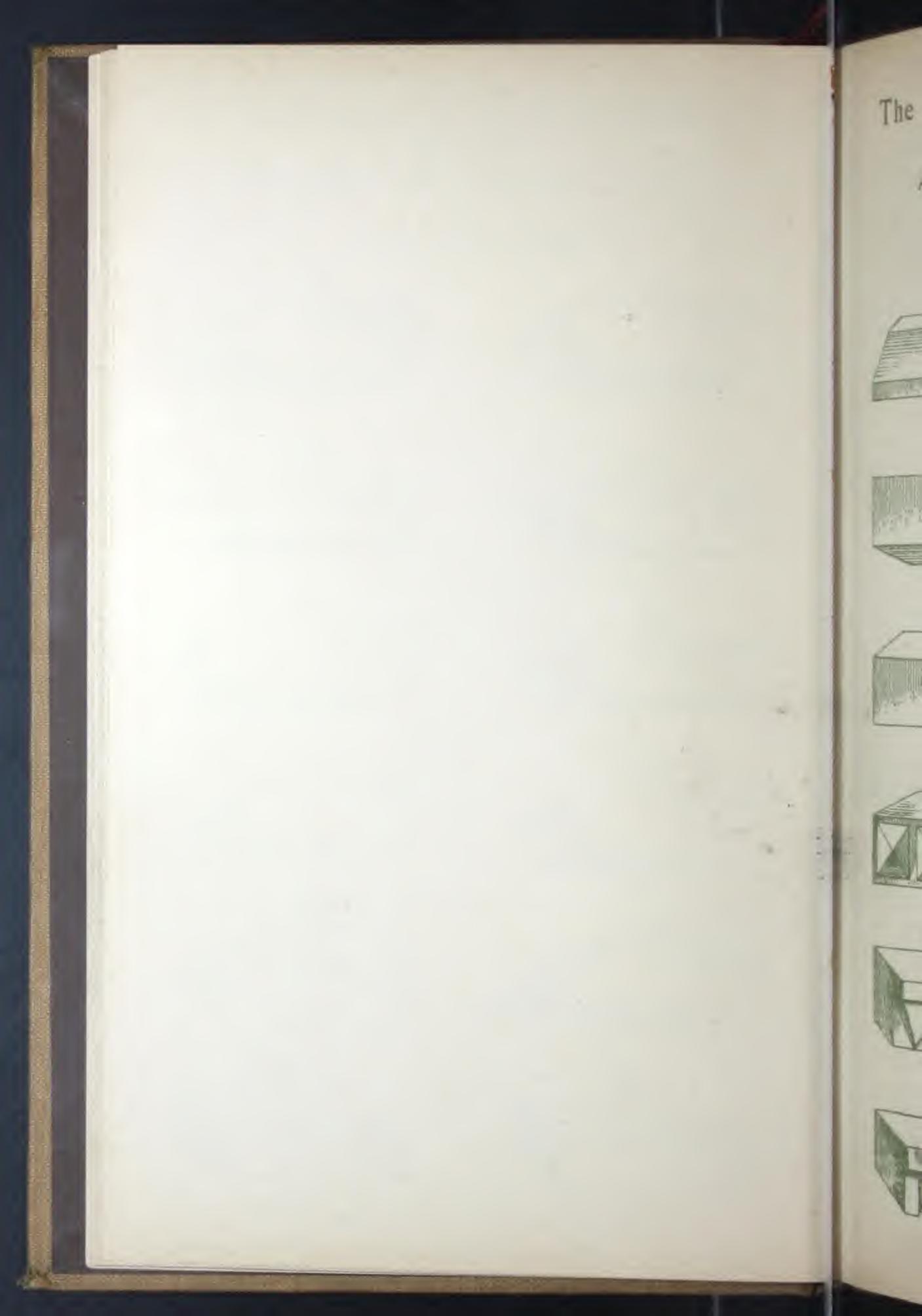


ABBEY VILLAGE, Nr. CHORLEY.

String Course, in Red.

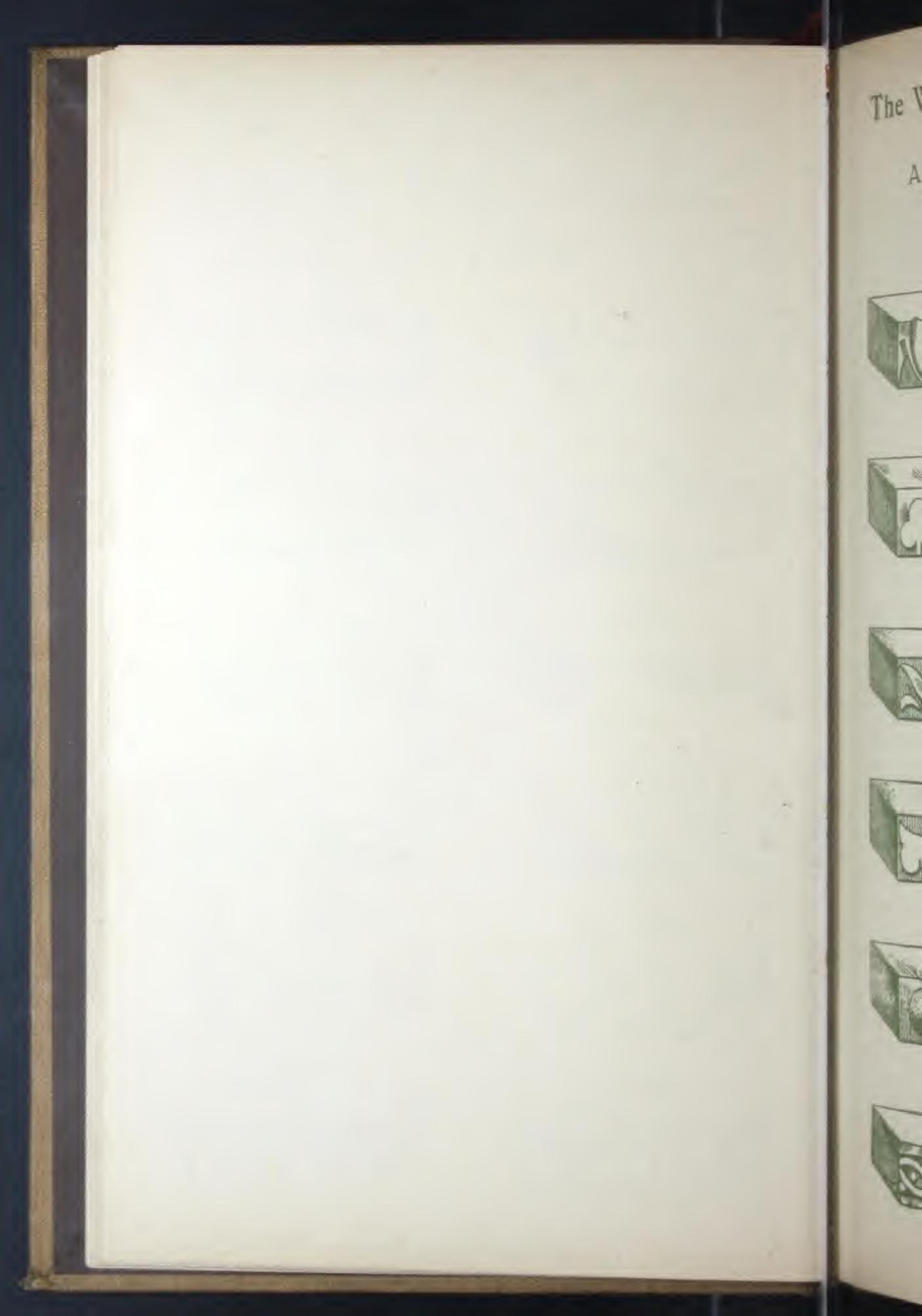


Streichers, 9 - 61 - 31. Plinths, &De., 31- thick



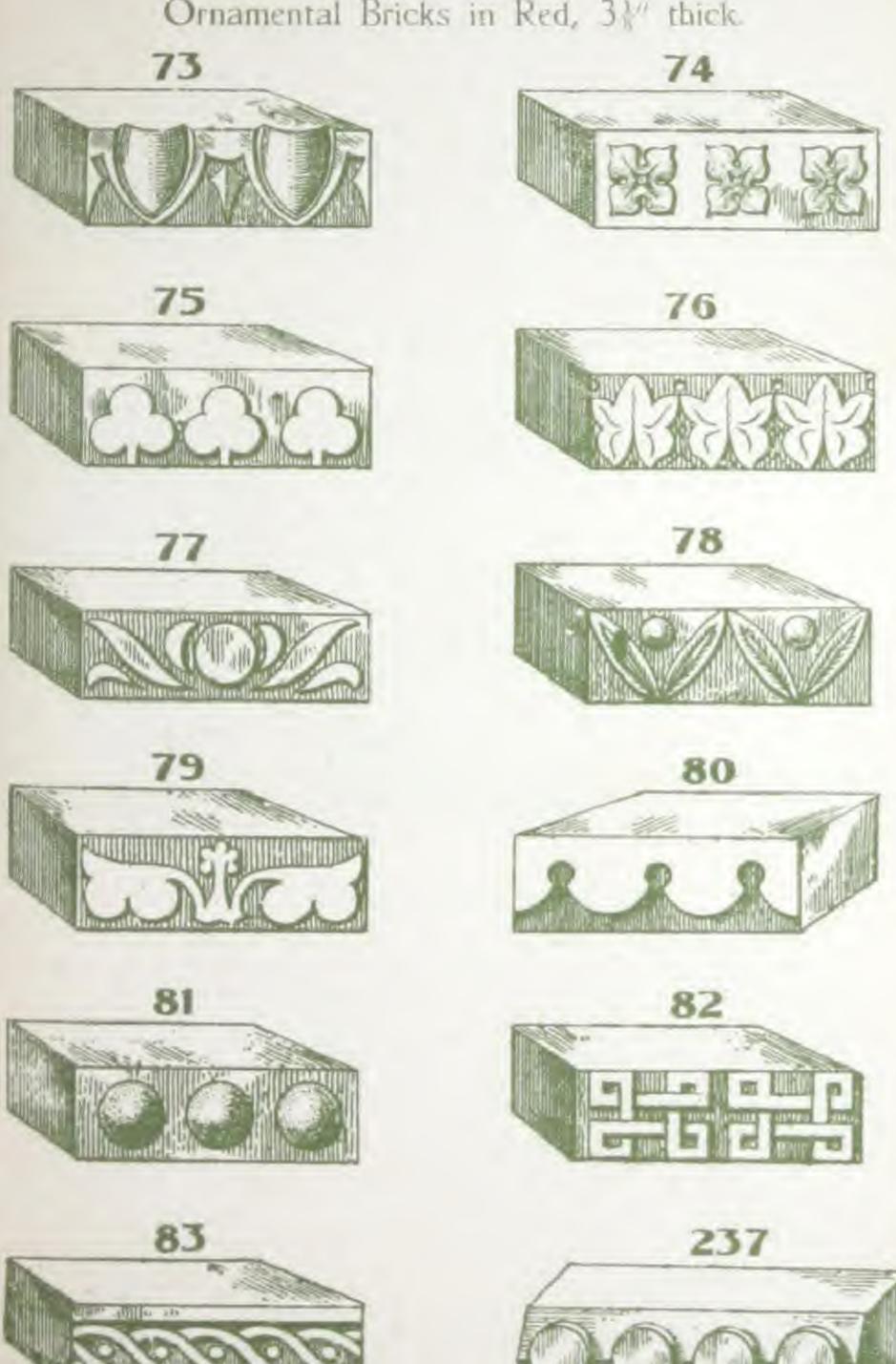
ABBEY VILLAGE, Nr. CHORLEY.

Ornamental Bricks in Red, 31" thick 62 61 Millian de la constitució de l 63 64 66 65 236 67 70 69 More with Mile 416-110-90



ABBEY VILLAGE, Nr. CHORLEY.

Ornamental Bricks in Red, 31" thick.

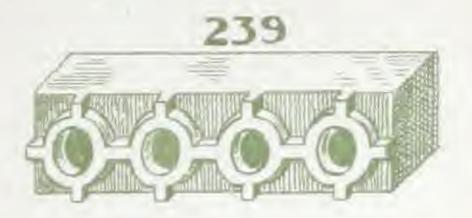


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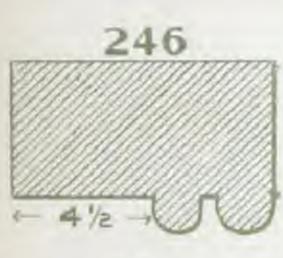
ABBEY VILLAGE, Nr. CHORLEY.

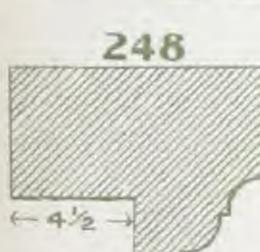
Ornamental Bricks, 33" thick.,



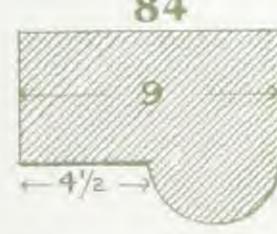


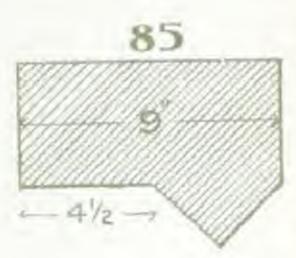
Pilaster Bricks, in Red.

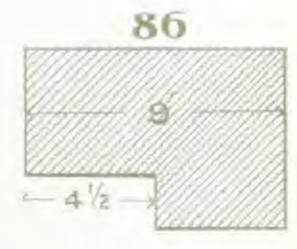




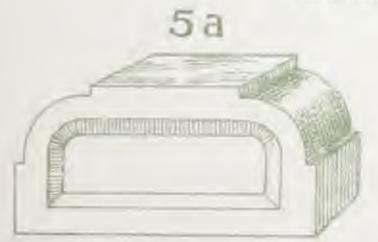




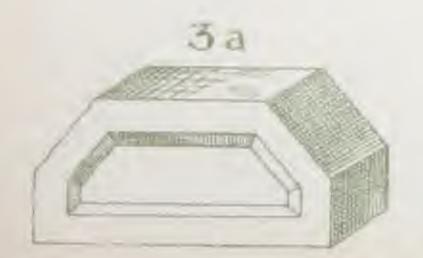


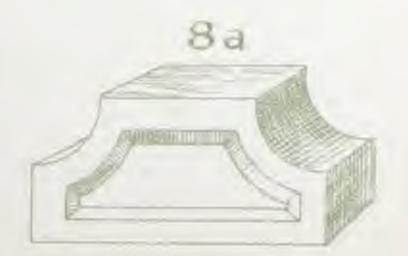


Double Jamb Bricks.





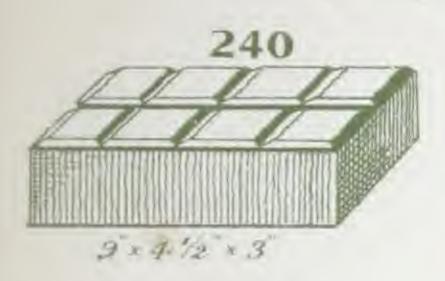


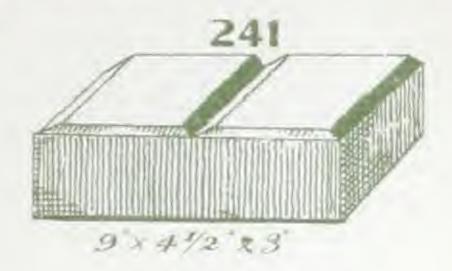


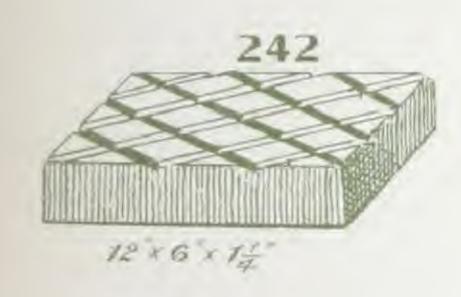
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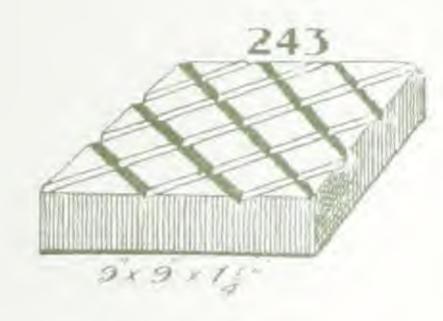
ABBEY VILLAGE, Nr. CHORLEY

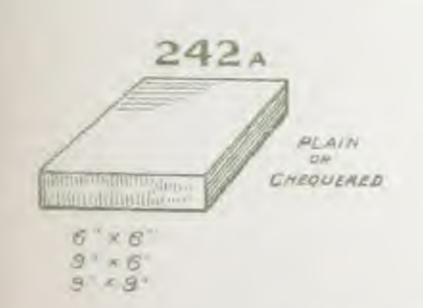
Paving Tiles, in Red.





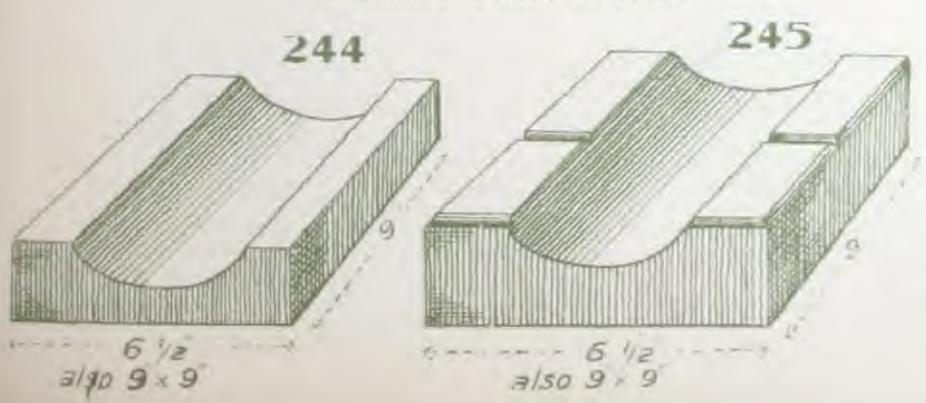








Channel Tiles, in Red,



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#### The Withnell Brick & Terra Cotta Co.

ABBEY VILLAGE, Nr. CHORLEY.

Air Bricks, in Red

218



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259A



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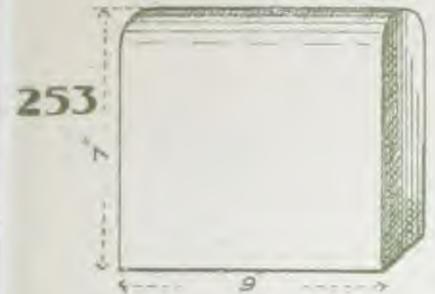
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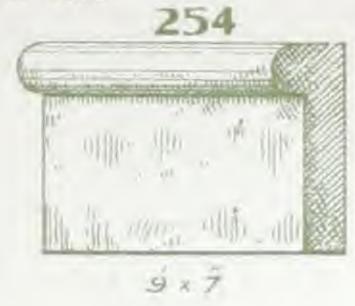


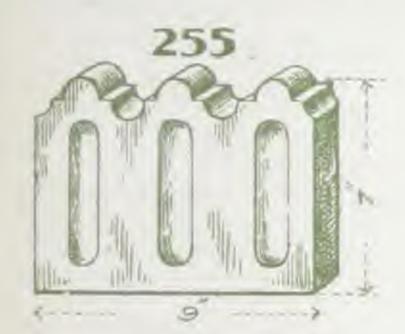


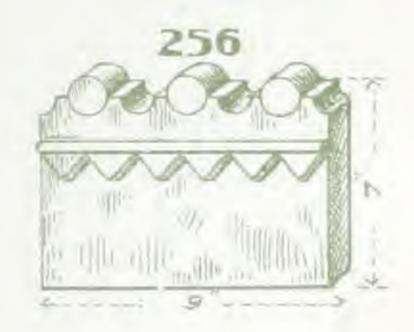
ABBEY VILLAGE, Nr. CHORLEY.

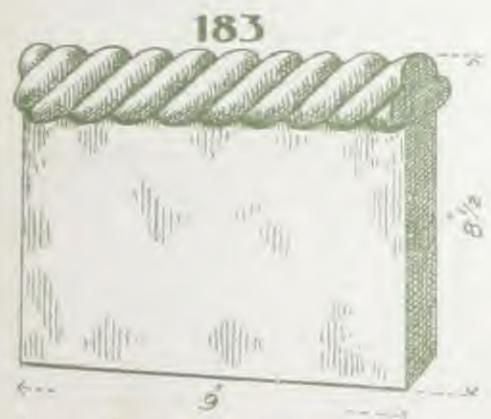
Garden Edgings, in Red.

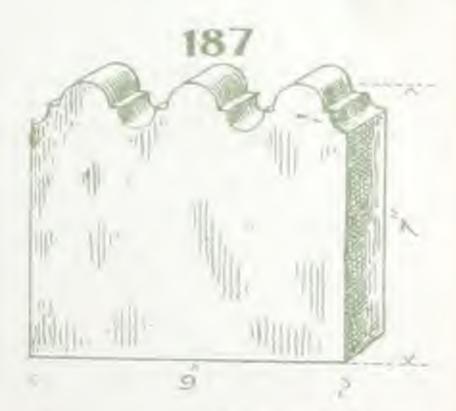


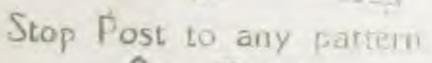


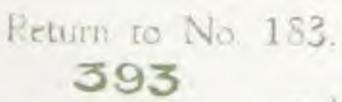


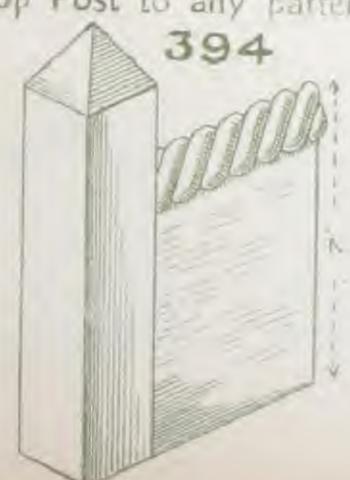














The W AB Two-cos

105

## The Withnell Brick & Terra Cotta Co. (1912), Ltd.,

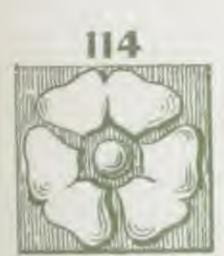
ABBEY VILLAGE, Nr. CHORLEY

Two-course Panels, in Red, to work with 31" Bricks.

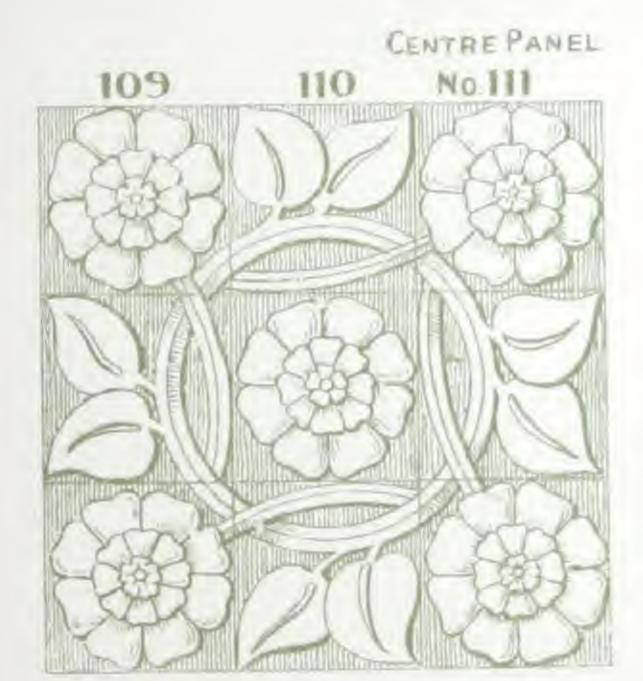
















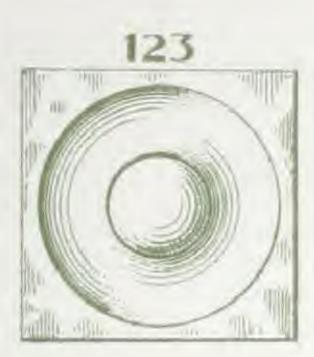


The W Al Three 12 137 The Withnell Brick & Terra Cotta Co. (1912), Ltd.,

ABBEY VILLAGE, Nr. CHORLEY

Three-course Panels, in Red, to work with 3½" Bricks





















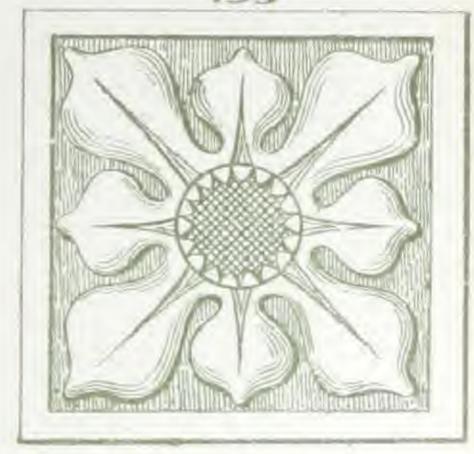
ABBEY VILLAGE, Nr. CHORLEY

Panels in Red (4-course 31" Bricks).



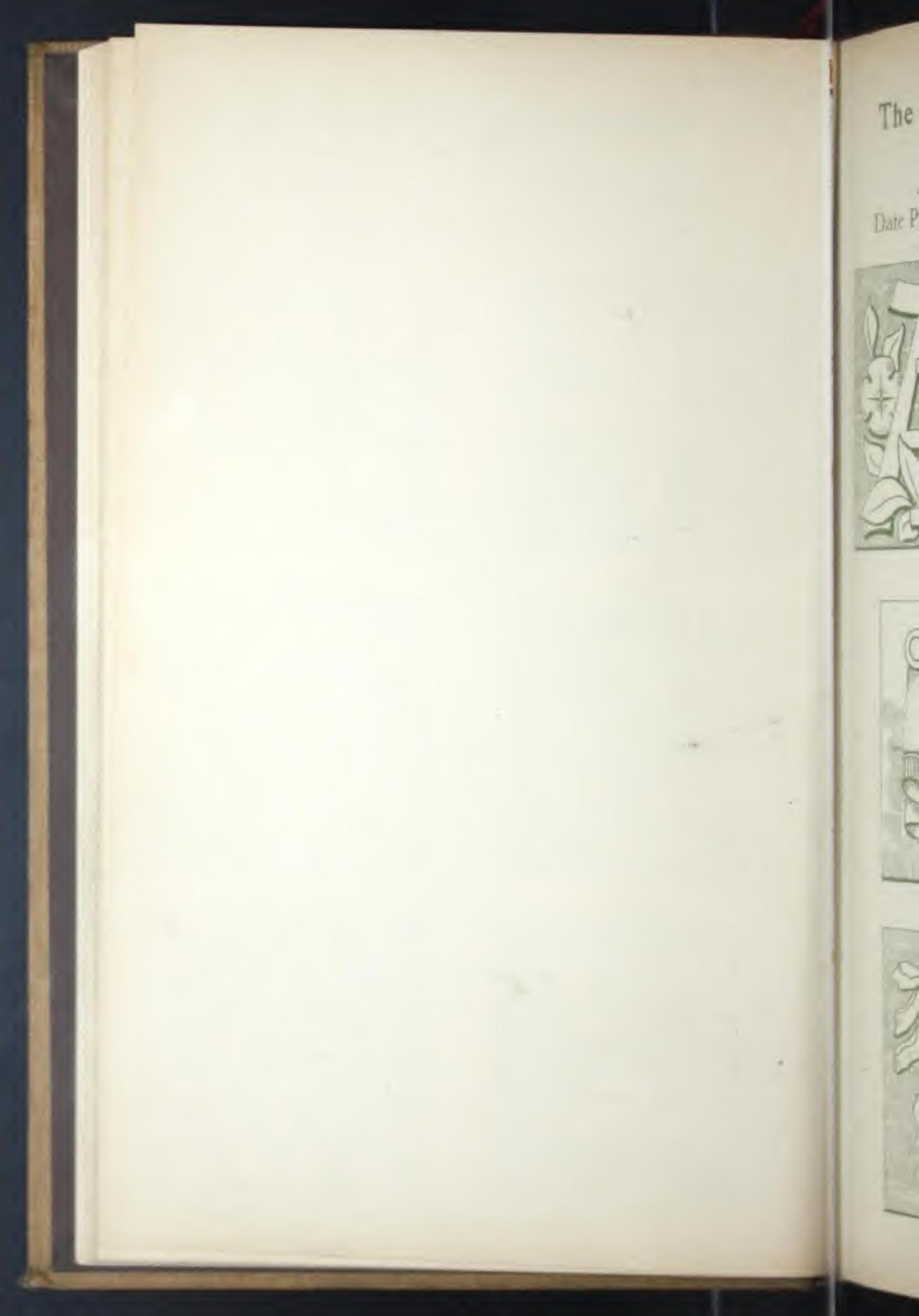
With or without date











ABBEY VILLAGE, Nr. CHORLEY.

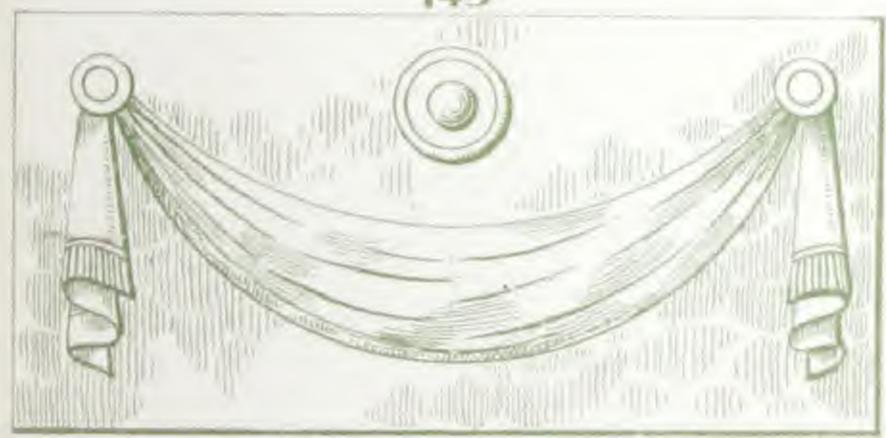
Date Panels and Swags, in Red (4-course 31" Bricks)





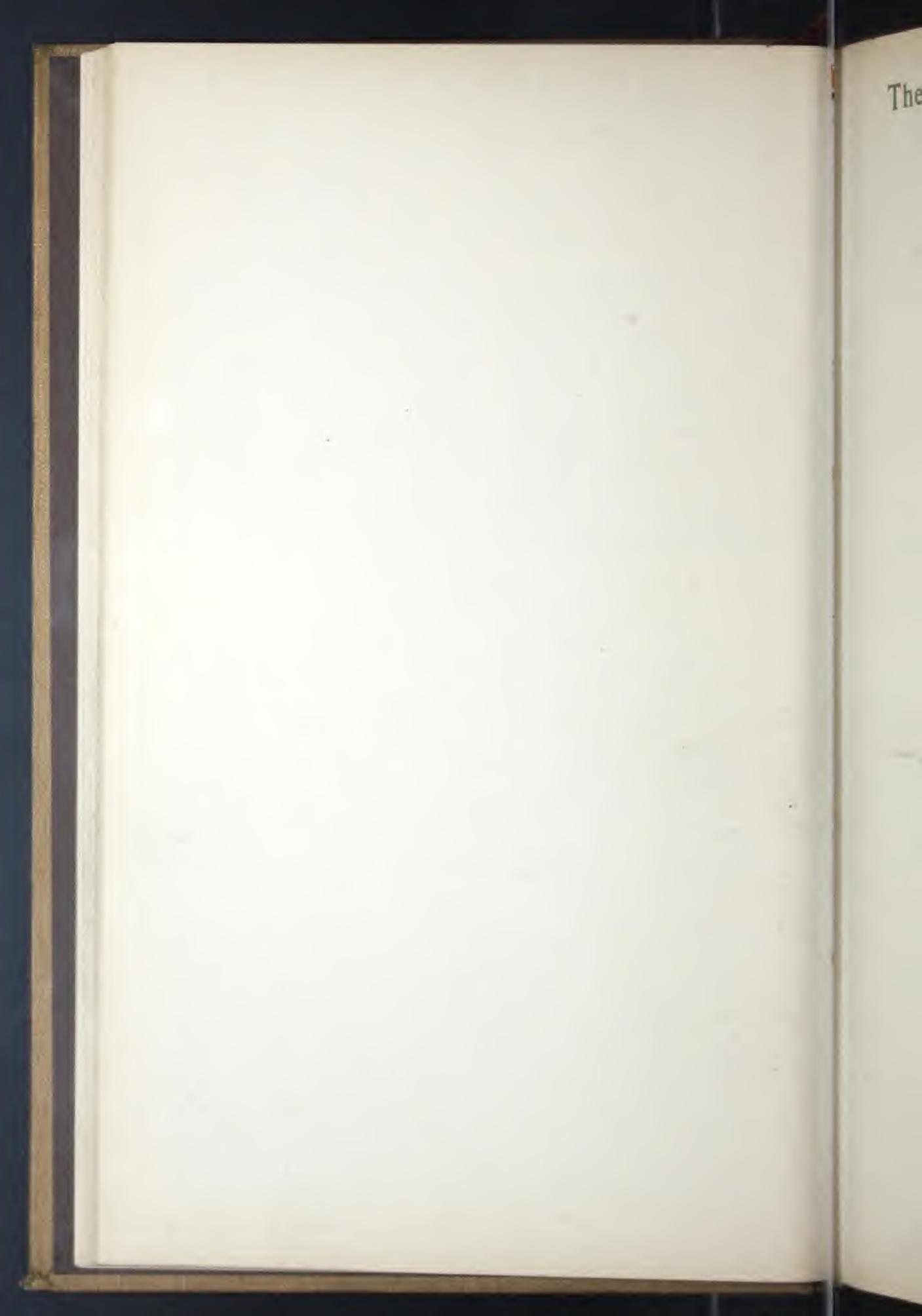


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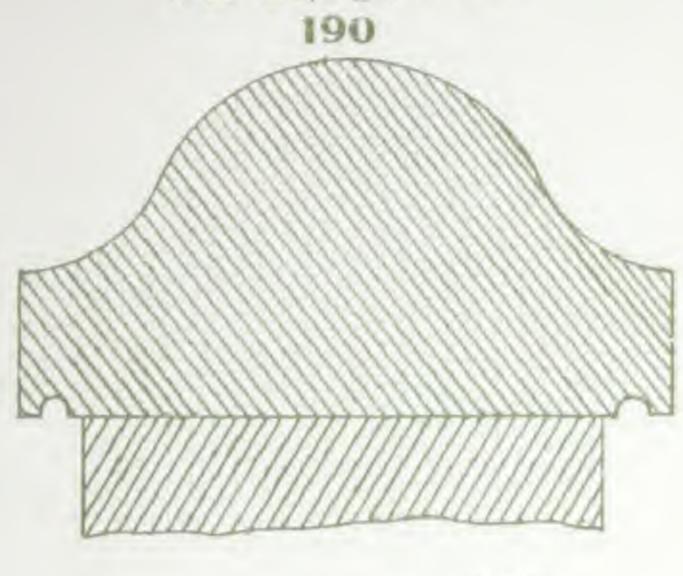
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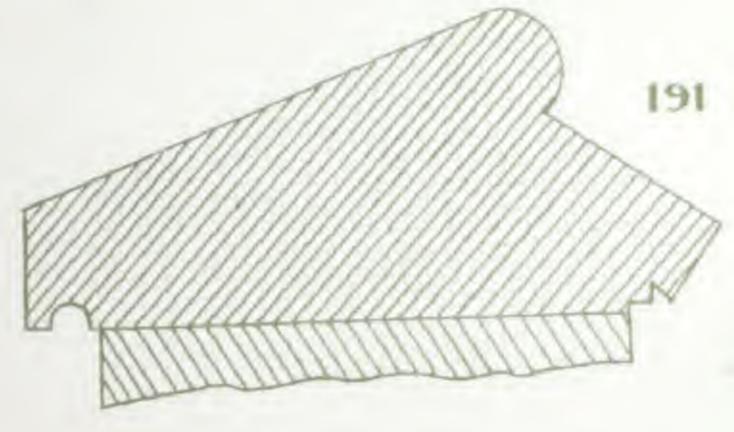


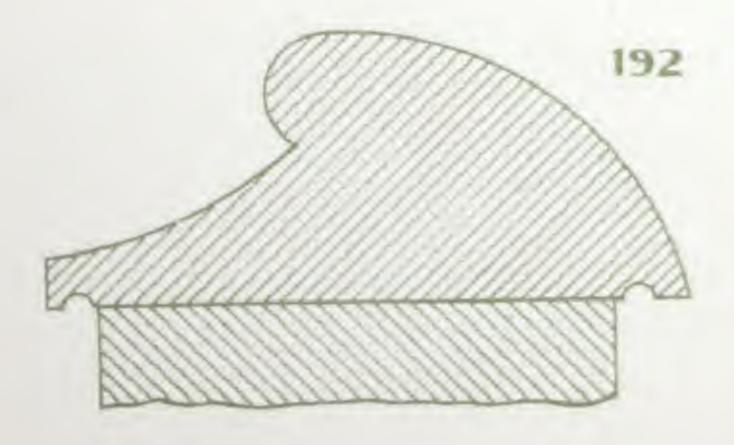


ABBEY VILLAGE, Nr. CHORLEY.

Wall Copings, in Red.







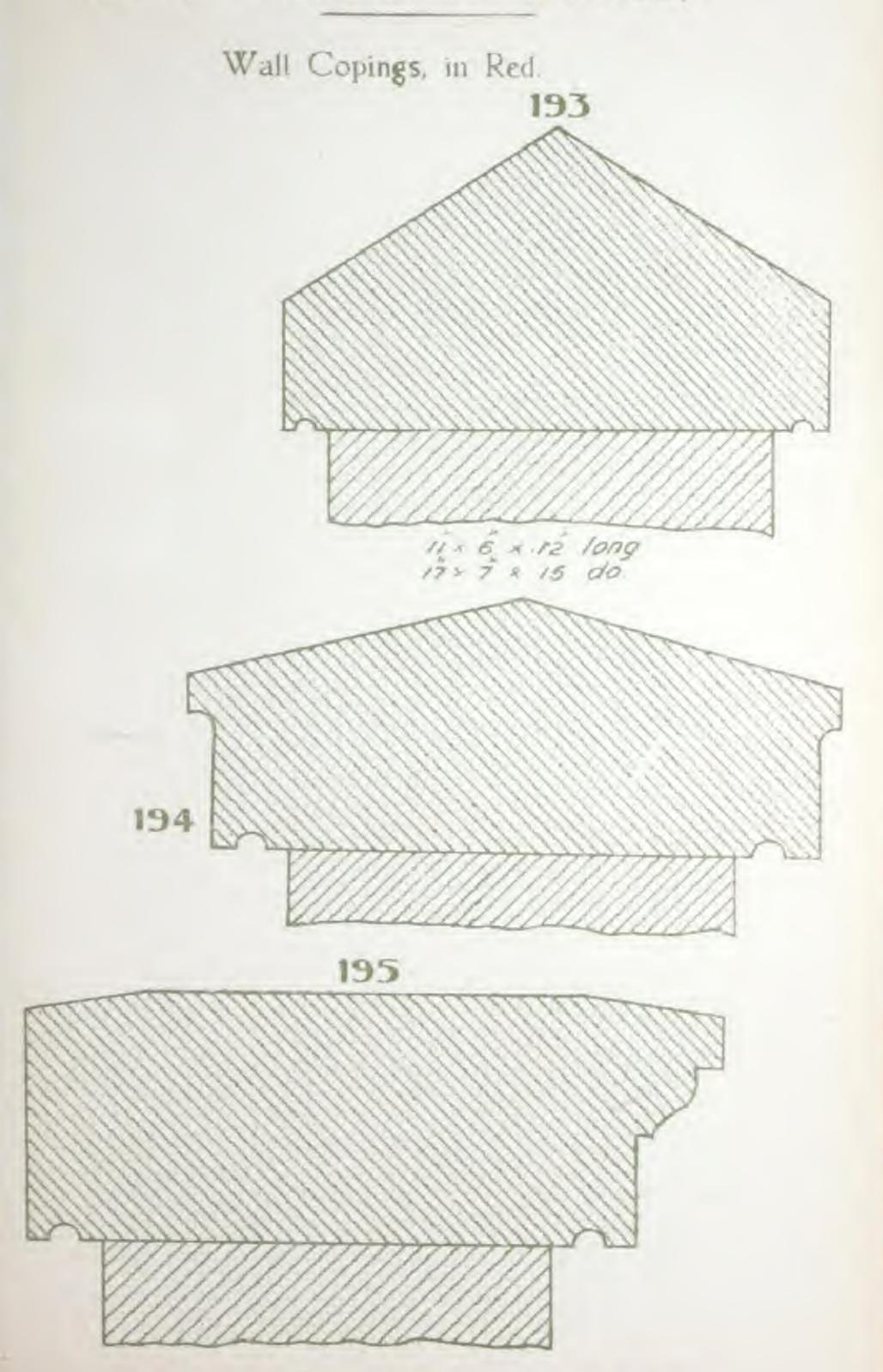
Angles, Terminals, 'Oc., stocked for all patterns of Copings.

One-fourth actual size,

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The Withnell Brick & Terra Cotta Co. (1912), Ltd.,

ABBEY VILLAGE, Nr. CHORLEY.



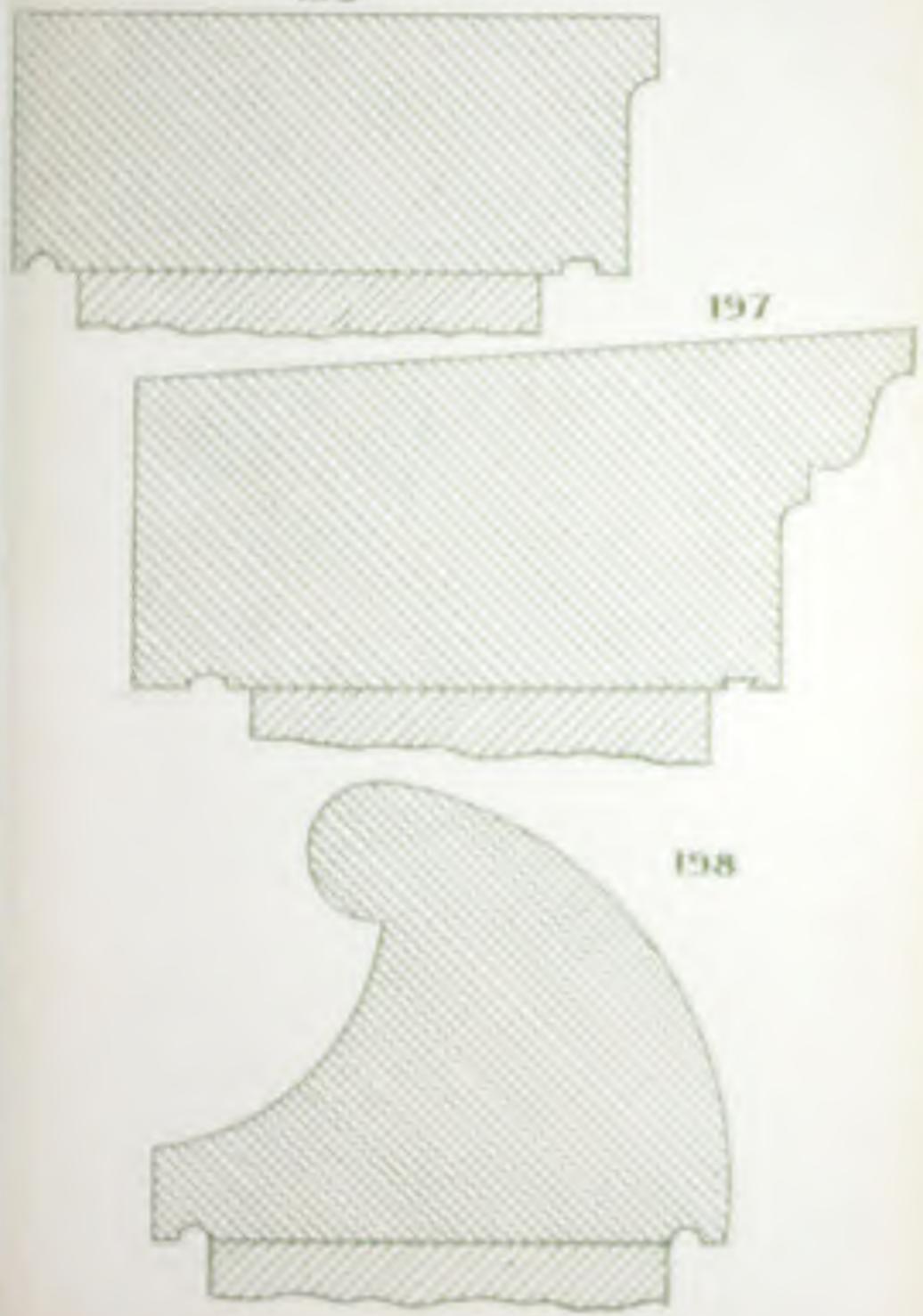
Angles, Terminals 'Oc., stroked for all patterns of Copings.
One-fourth actual size,

The W AF

ABBEY VILLAGE. Nr. CHOSLEY

Wall Copings in Red

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Angles, Terminals, 1Dc., moded for all passess of Coppus One-forms artisal sur-

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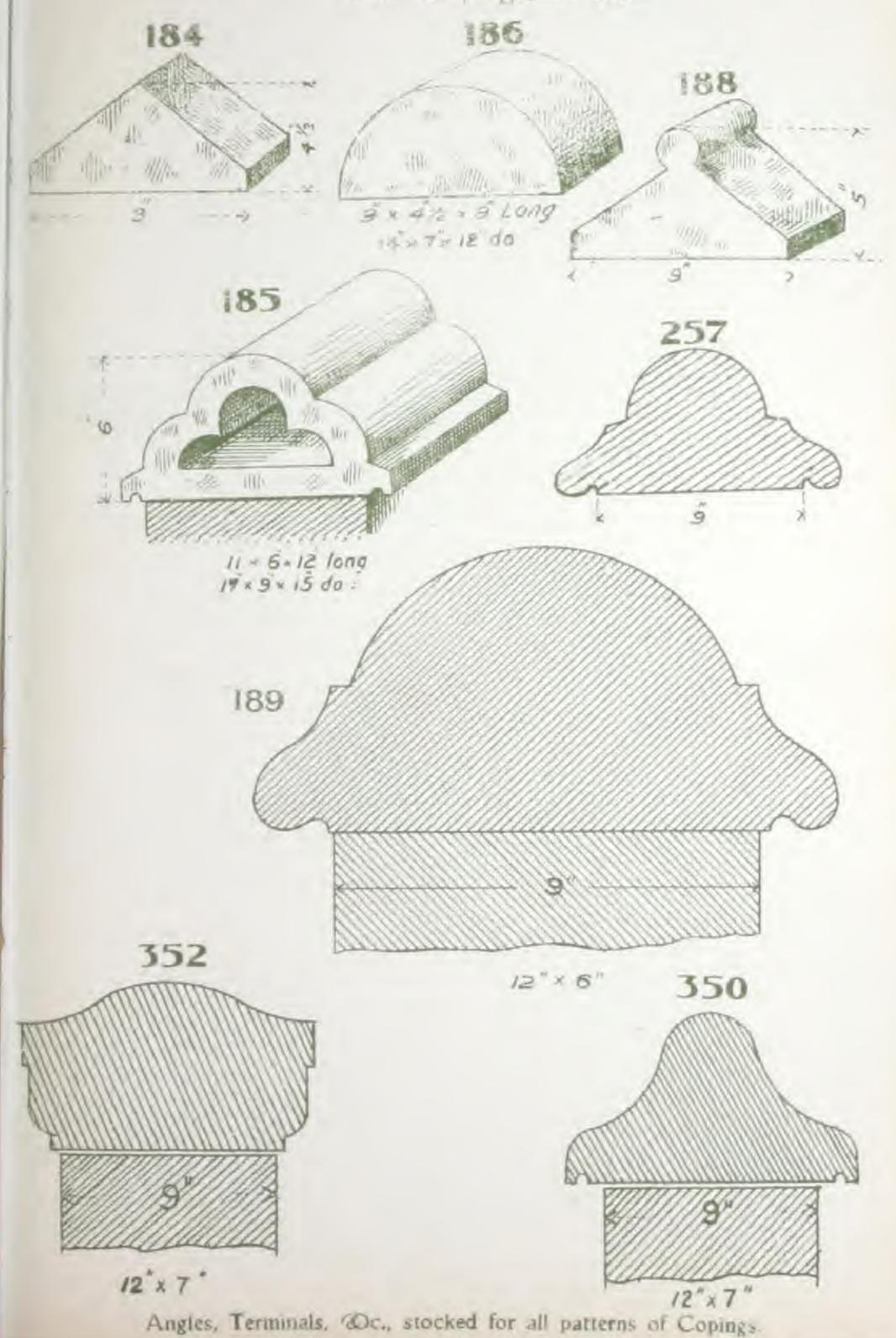
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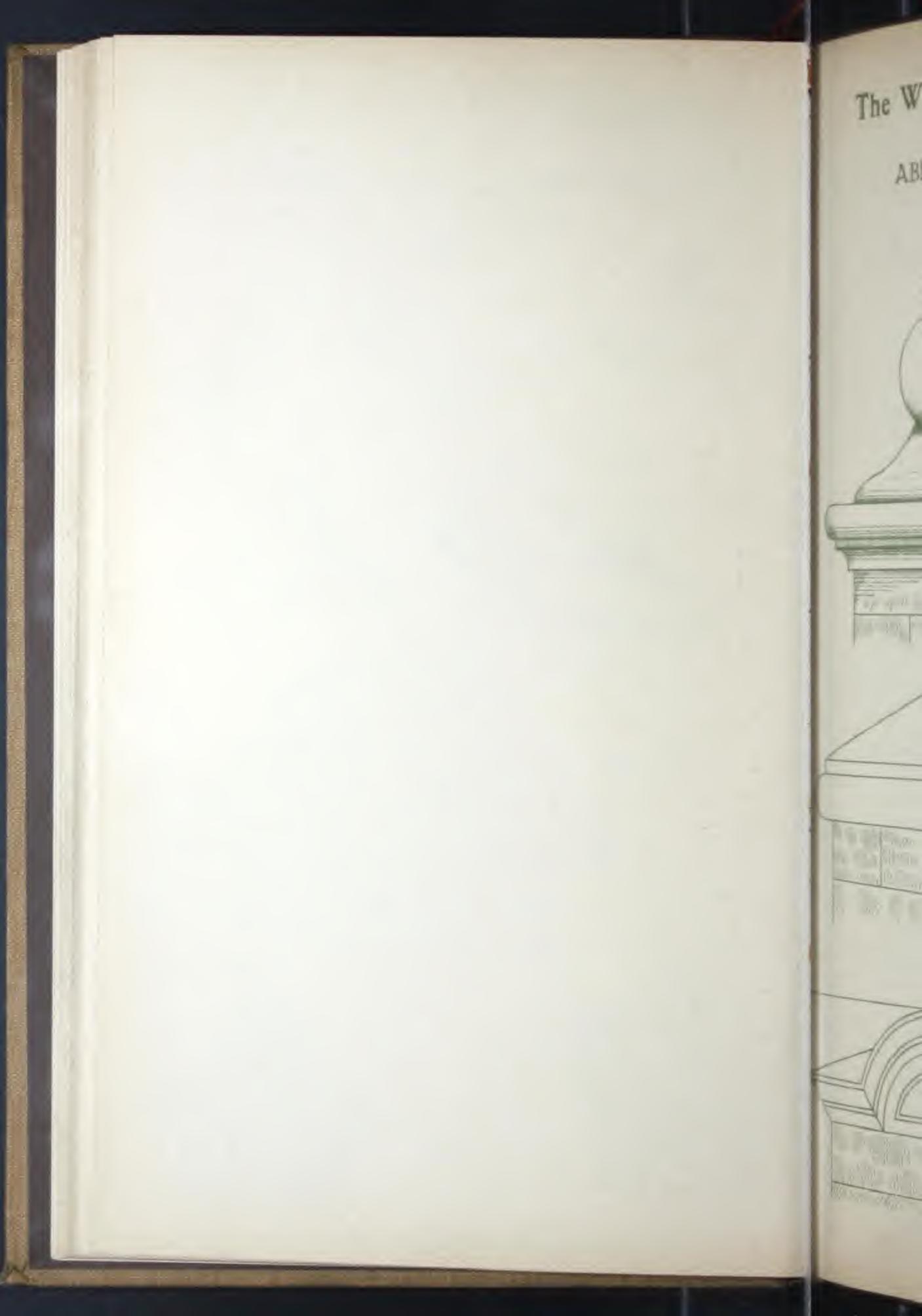
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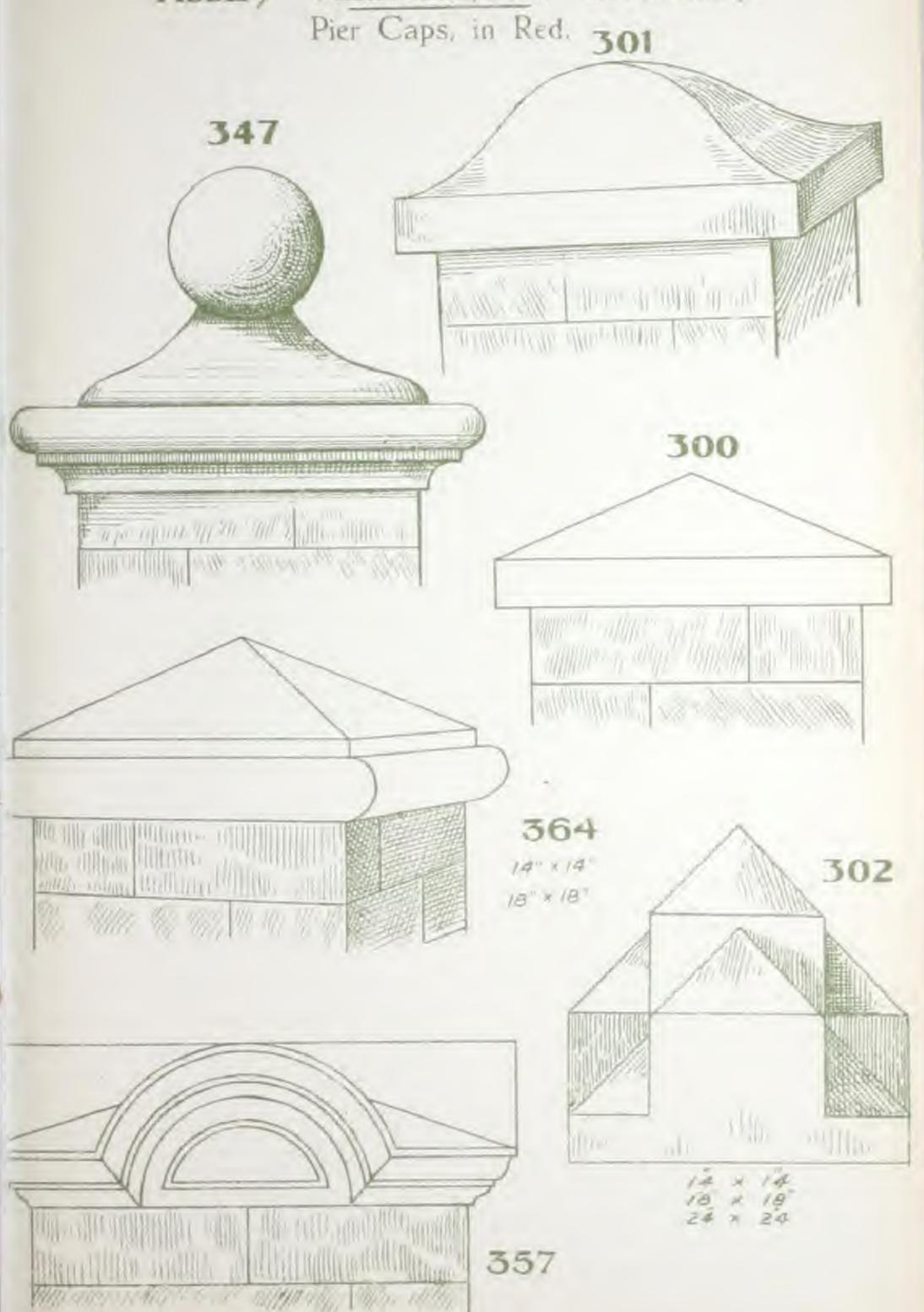
ABBEY VILLAGE, Nr. CHORLEY Wall Copings, in Red





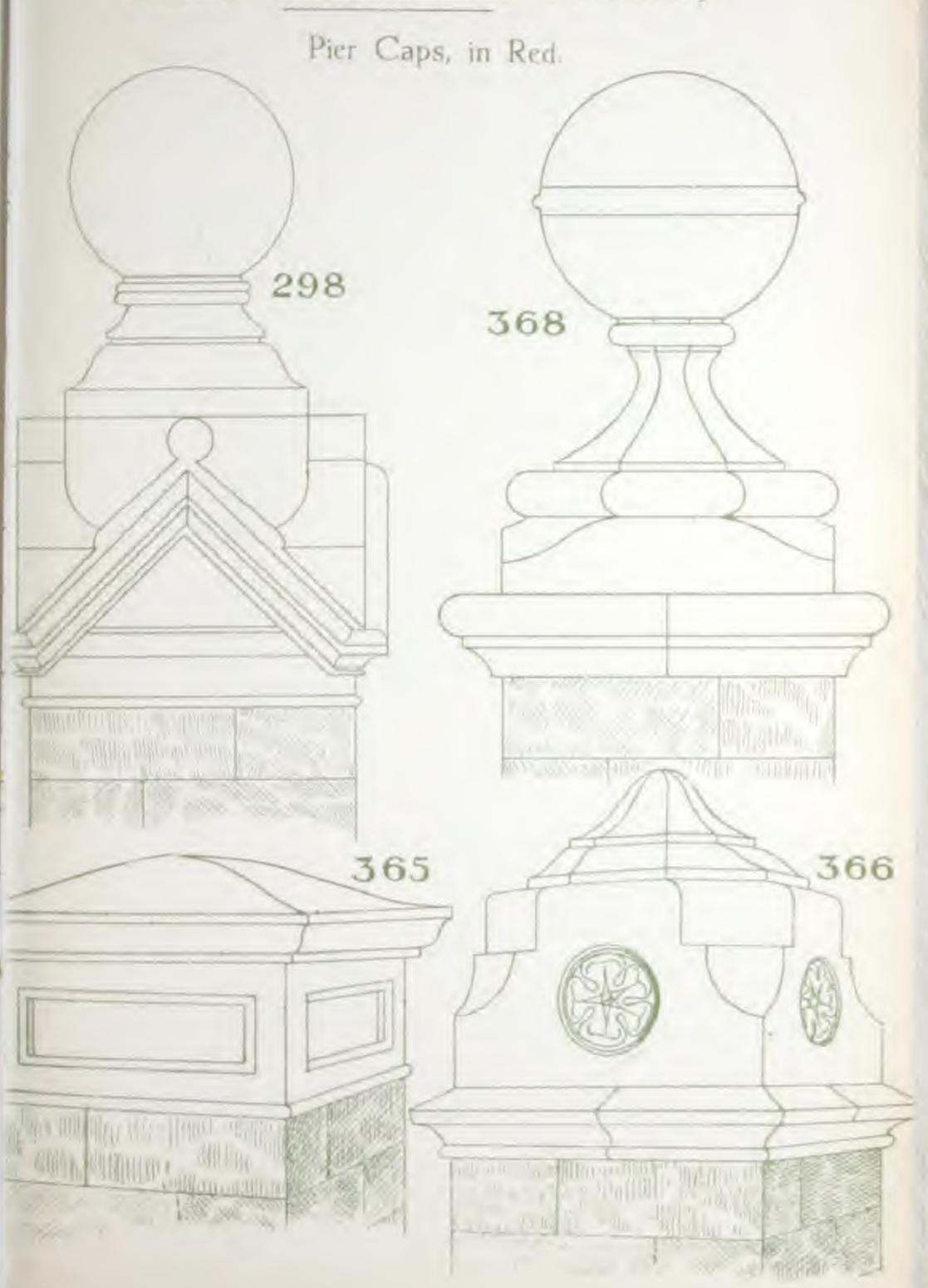
The Withnell Brick & Terra Cotta Co. (1912), Ltd.,

ABBEY VILLAGE, Nr. CHORLEY.

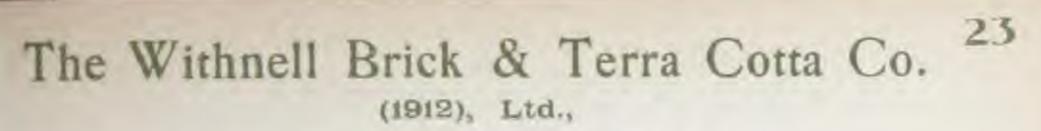


The With ABBE

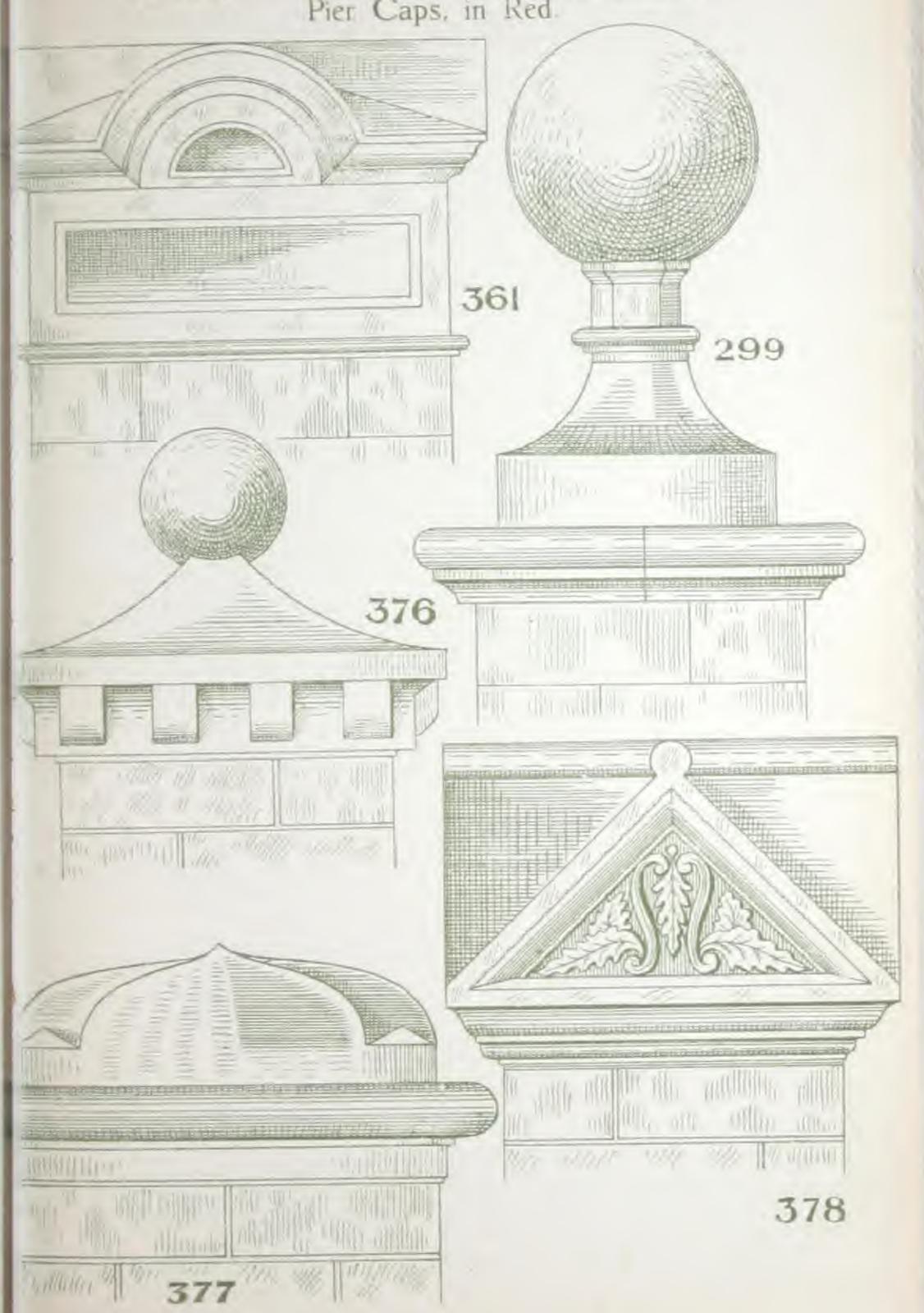
ABBEY VILLAGE, Nr. CHORLEY.



The With ABBE



ABBEY VILLAGE. Nr. CHORLEY.
Pier Caps, in Red.

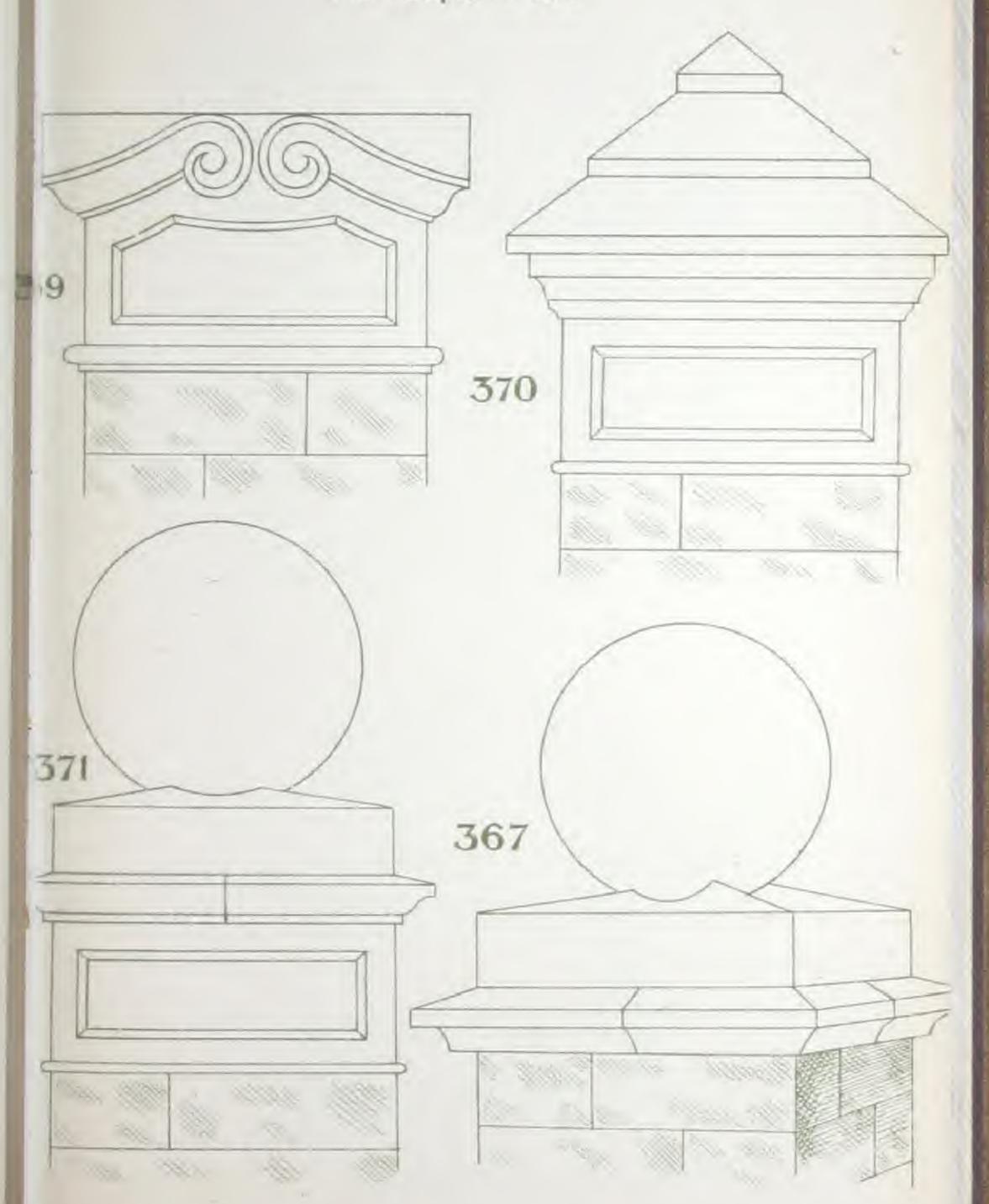


The With ABBE

The Withneil Brick & Terra Cotta Co. (1912), Ltd.,

ABBEY VILLAGE, Nr. CHORLEY

Pier Caps, in Red.



The W ABE 360

ABBEY VILLAGE Nr. CHORLEY

Pier Capie in Red



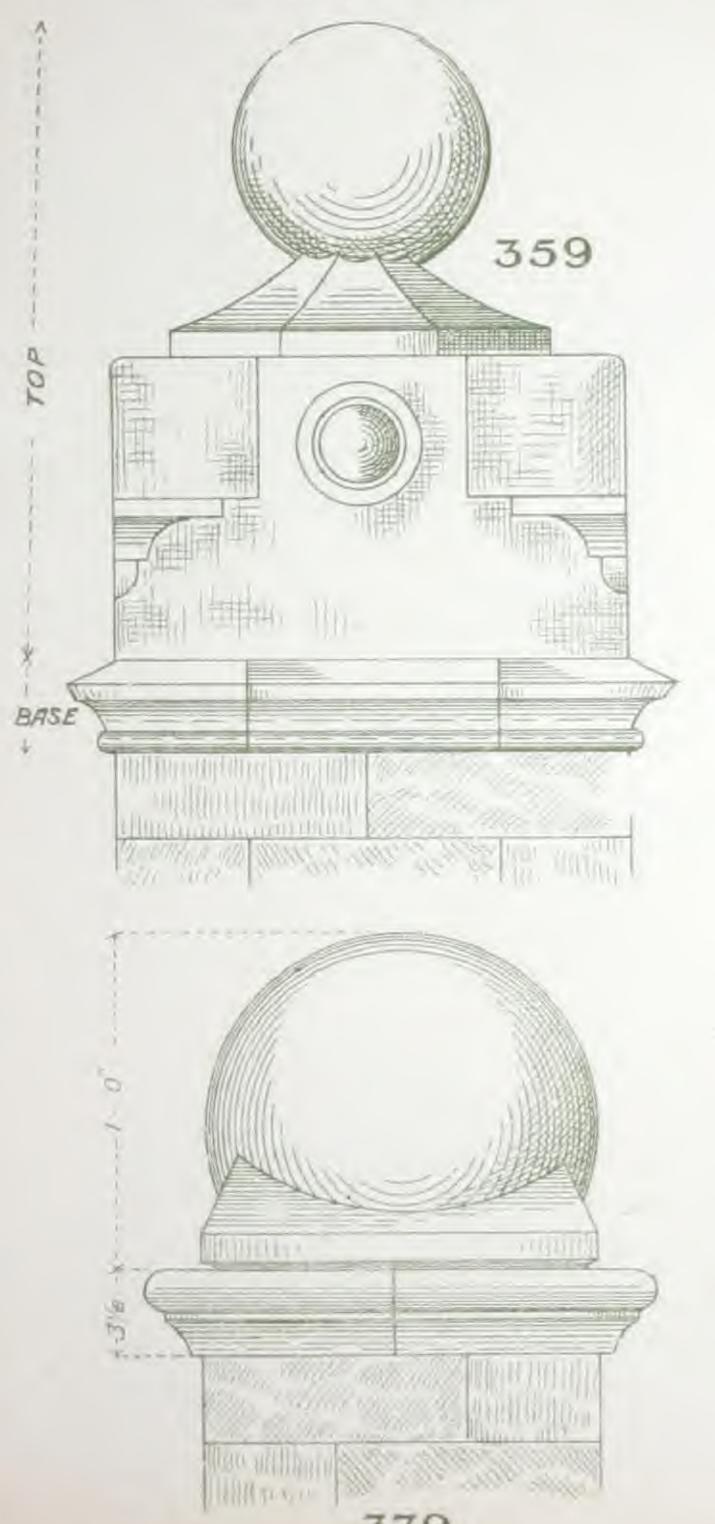


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The Withnell Brick & Terra Cotta Co. (1912), Ltd.,

ABBEY VILLAGE, Nr. CHORLEY

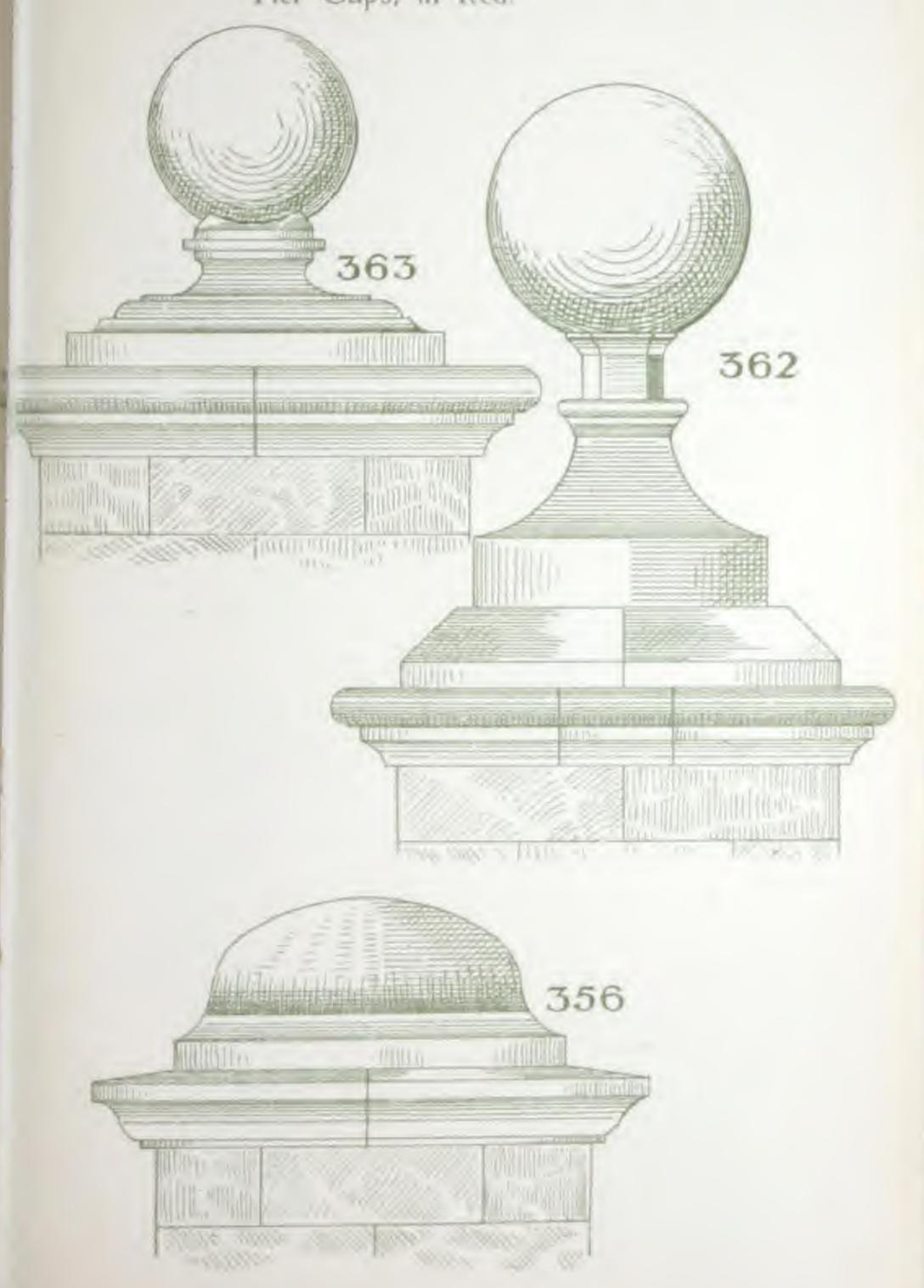
Pier Caps, in Red.



The With ABBE

ABBEY VILLAGE, Nr. CHORLEY

Pier Caps, in Red.



The With ABBEV 348 F --- 16 = 14 Vases, in 353

## The Withnell Brick & Terra Cotta Co. (1912), Ltd.,

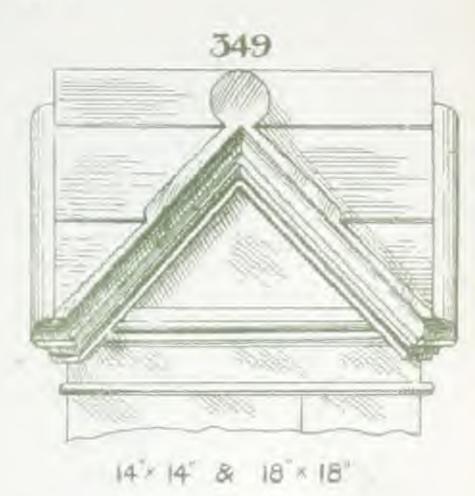
ABBEY VILLAGE, N. CHORLEY

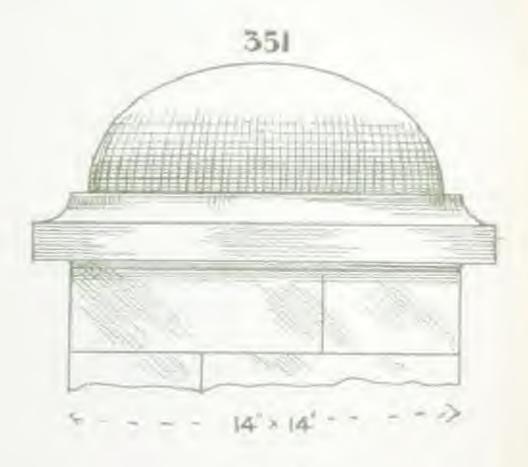
Pier Caps, in Red.



Vases, in Red







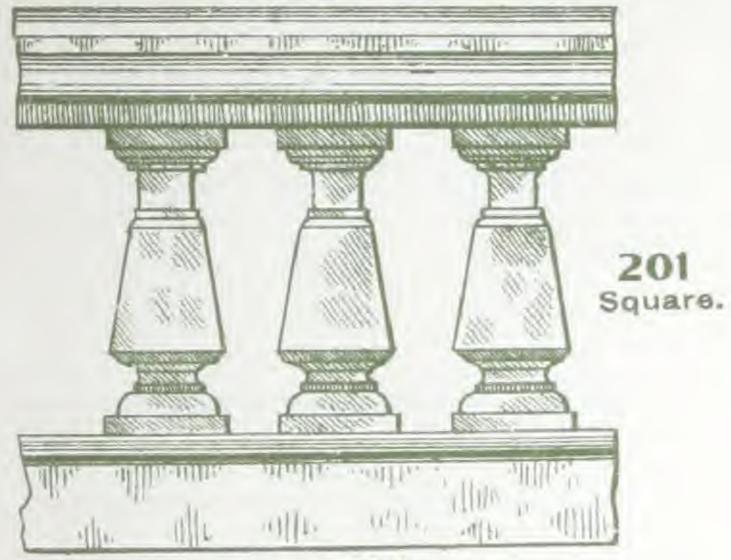


The With ABBE

ABBEY VILLAGE, Nr. CHORLEY.

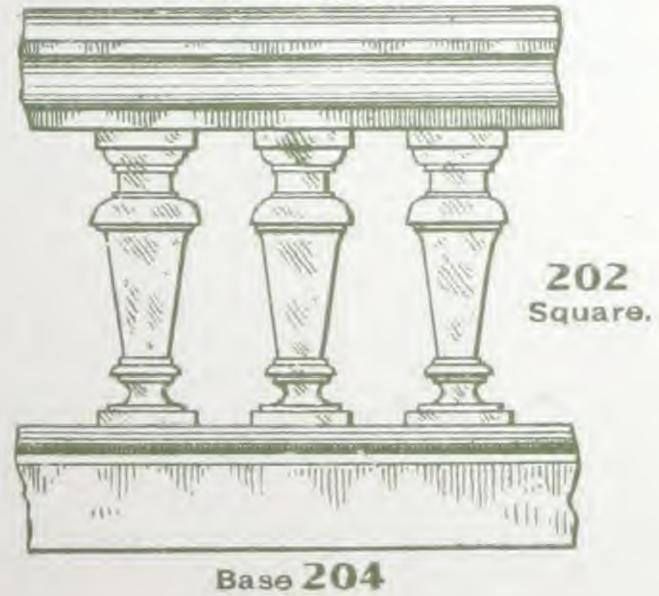
Balustrades, in Red.

Coping 199



Base 204

Coping 199

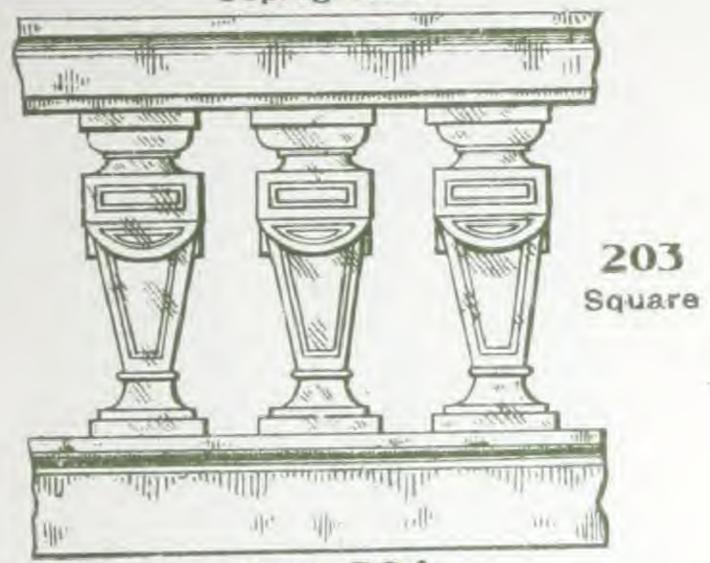


The Wit ABBE 

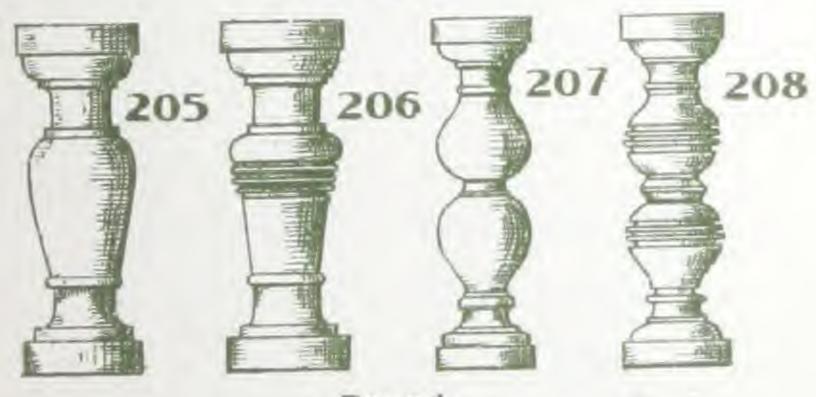
ABBEY VILLAGE, Nr. CHORLEY.

Balustrades, in Red.

Coping 200



Base 204



Round



Square

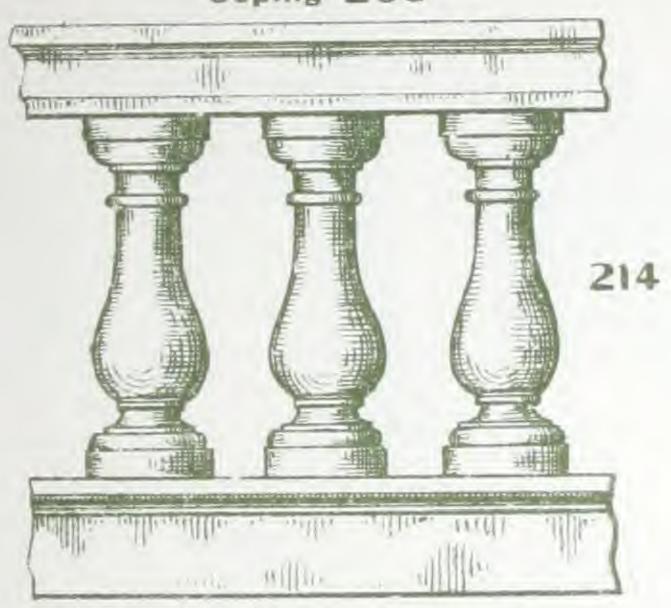
The Wi ABB

#### The Withnell Brick & Terra Cotta Co. (1912), Ltd.,

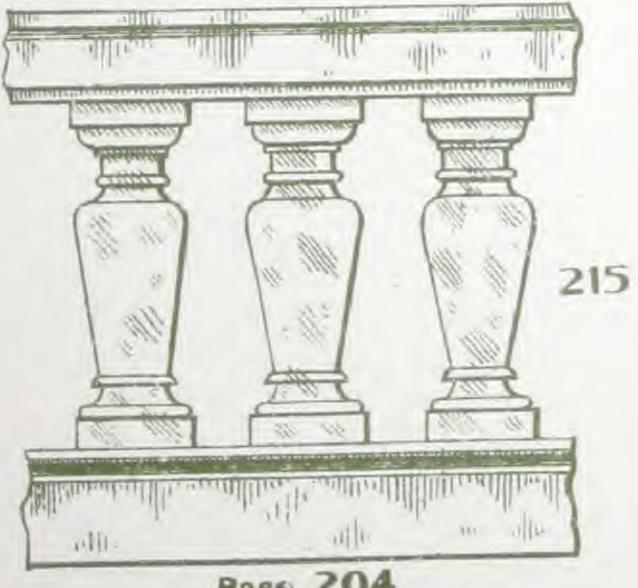
ABBEY VILLAGE, Nr. CHORLEY.

Balustrades, in Red.

Coping 200



Coping 200



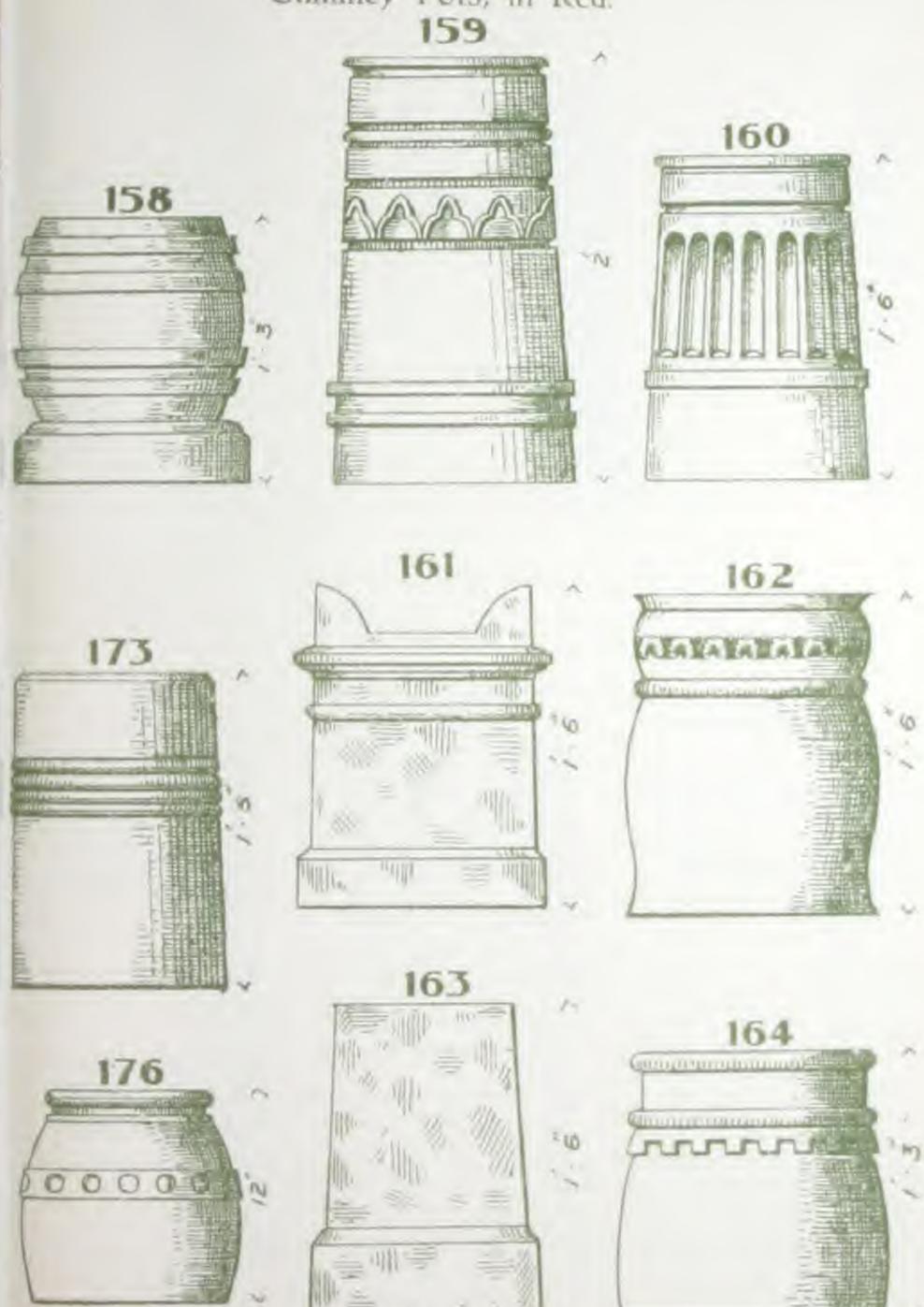
Base 204

The With ABBEV 158 173

#### The Withnell Brick & Terra Cotta Co. (1912), Ltd.,

ABBEY VILLAGE, Nr. CHORLEY

Chimney Pots, in Red. 159

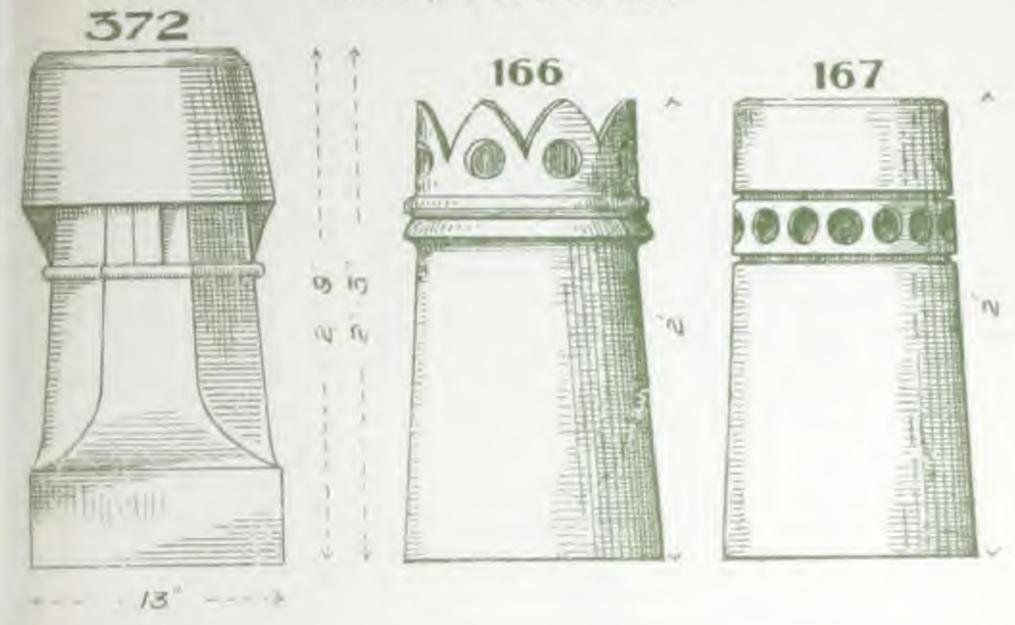


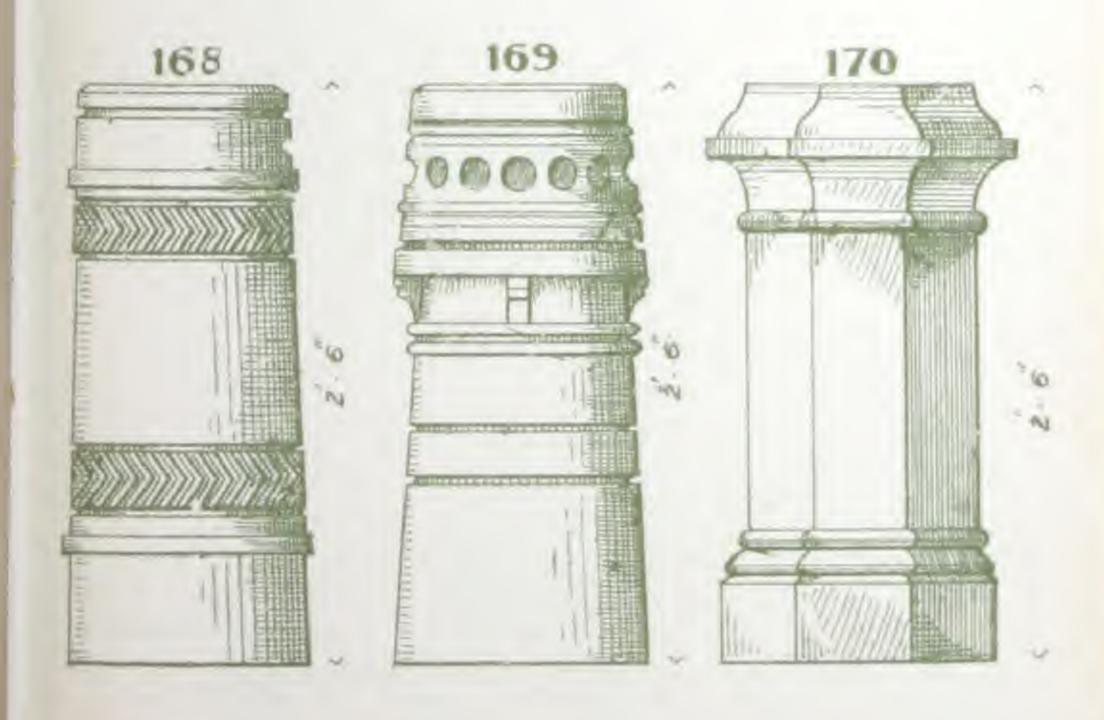
The Withn ABBEY 372 168

# The Withnell Brick & Terra Cotta Co. (1912), Ltd.,

ABBEY VILLAGE, Nr. CHORLEY.

Chimney Pots, in Red.

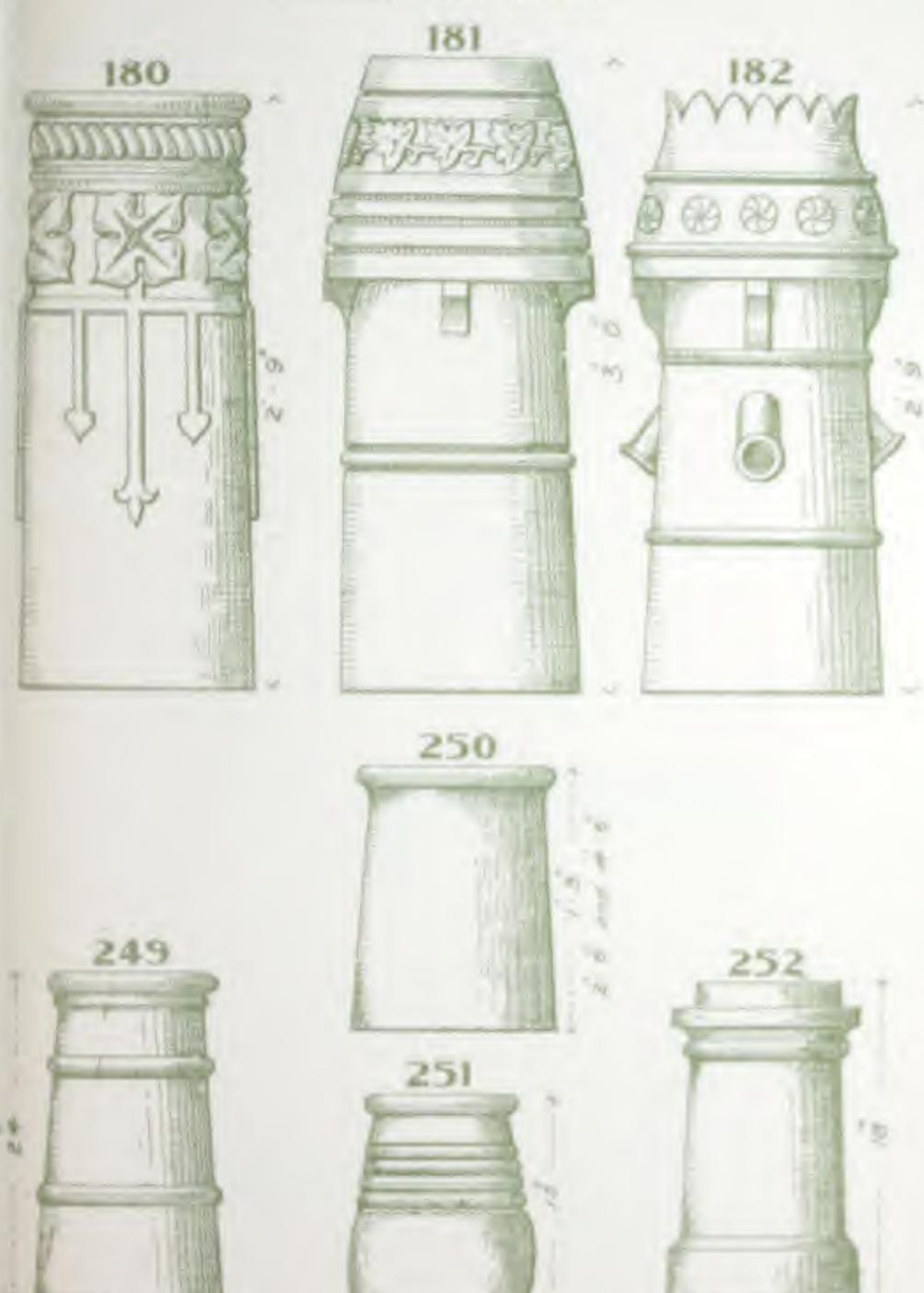




The Withn ABBEY 180

ABBEY VILLAGE, Nr. CHORLEY.

Chimney Pots, in Red.



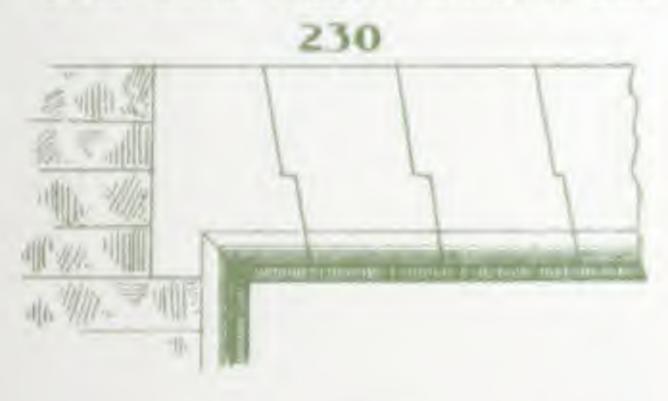
The V 172 Par Contract

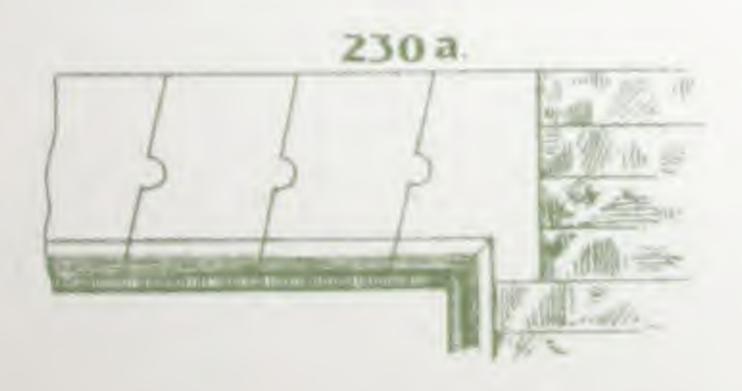
ABBEY VILLAGE, Nr. CHORLEY.

Chimney Pots, in Red



Terra Cotta Window Heads, in Red





The W

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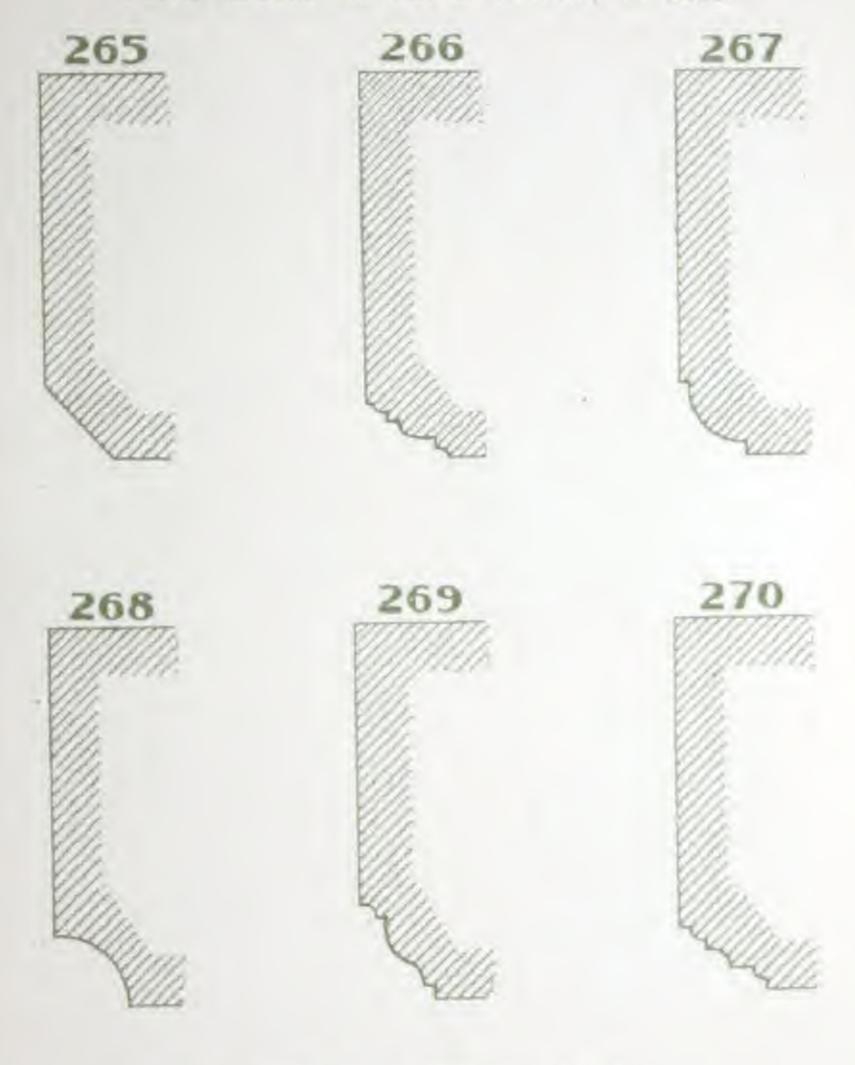
26

26

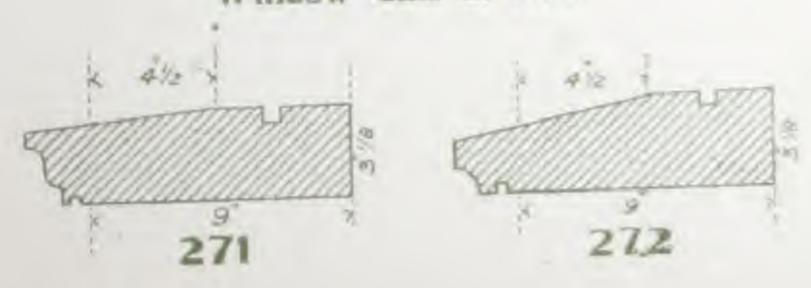
# The Withnell Brick & Terra Cotta Co. (1912), Ltd.,

ABBEY VILLAGE, Nr. CHORLEY.

Terra Cotta Window Heads, in Red.

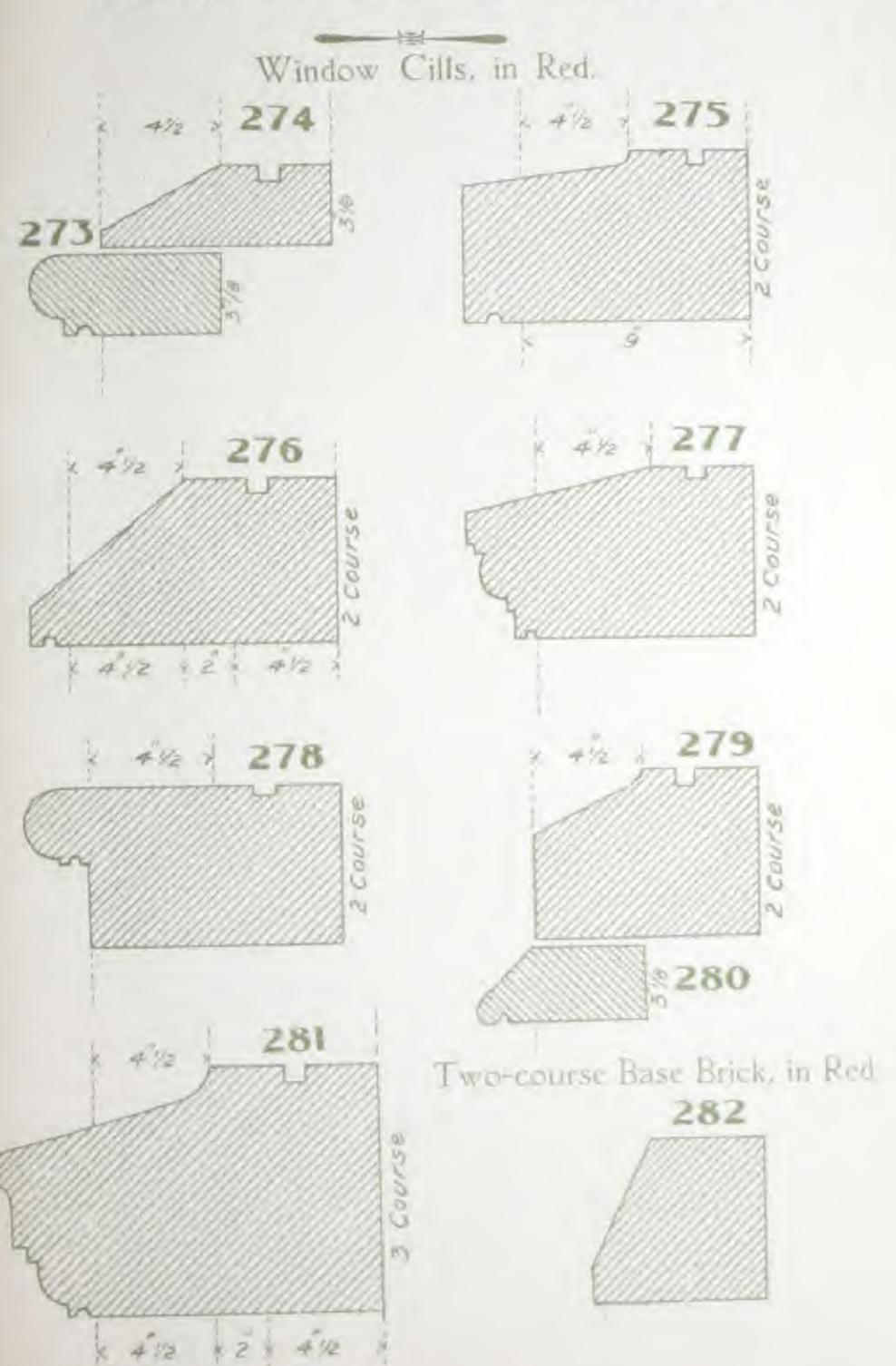


Window Cills in Red.



The Wi ABB 273 4/2 × 4/2

ABBEY VILLAGE, Nr. CHORLEY.



The Wi

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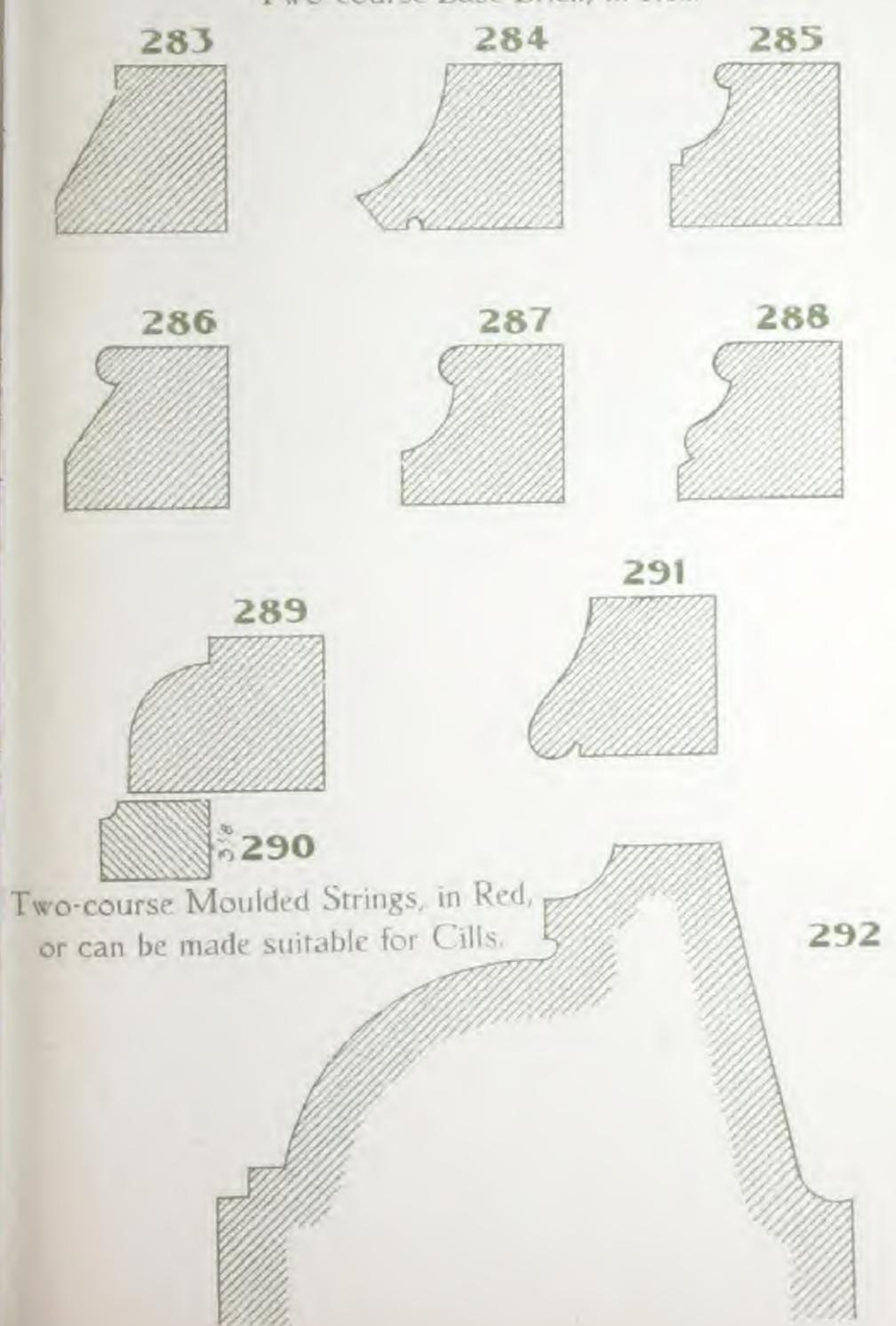
283

286

or can be made

ABBEY VILLAGE, Nr. CHORLEY.

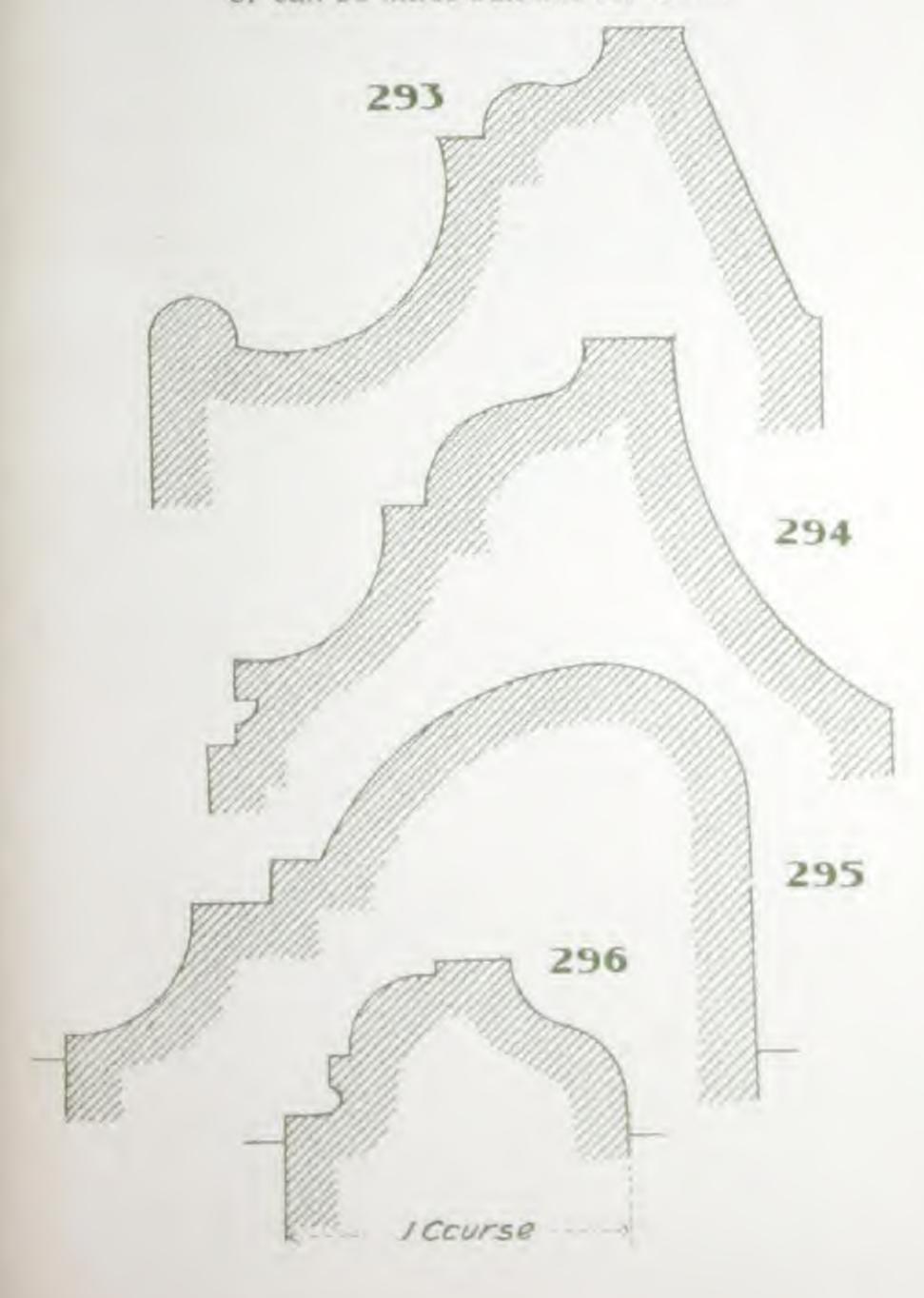
Two-course Base Brick, in Red.



The Wi ABE

ABBEY VILLAGE, Nr. CHORLEY.

Two-course Moulded Strings, in Red, or can be made suitable for Cills.



The '

1

Cambra

Segmenta

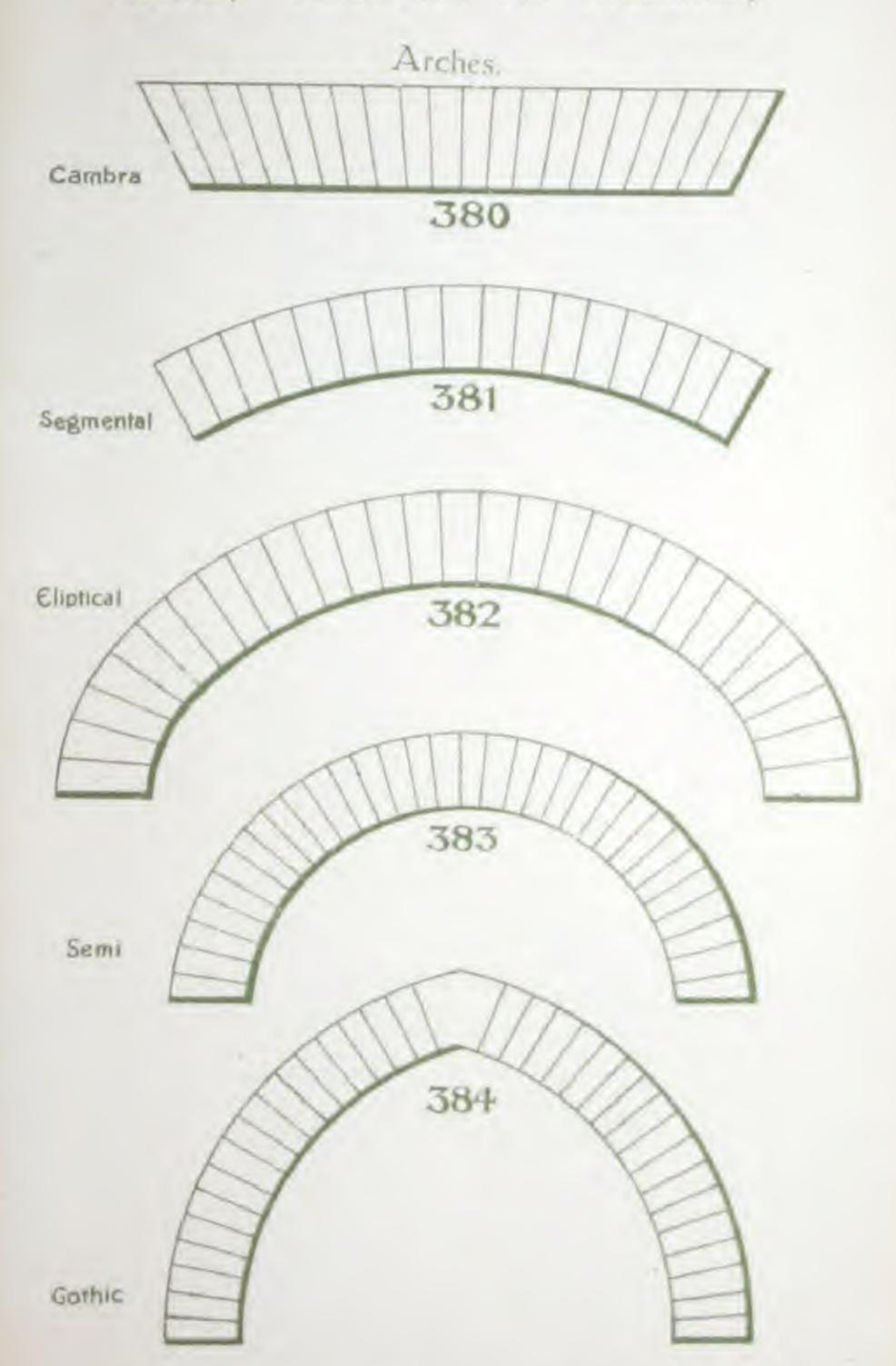
Eliptical

Semi

Gothic

Filip

ABBEY VILLAGE, Nr. CHORLEY.



Plain and Ornamental Arches made to Architecta' own Designs

The Wi

ABB

228



262



3/0 × 4/2

223



ABBEY VILLAGE, Nr. CHORLEY.

Ornamental Bosses and Key Stones, in Red.



















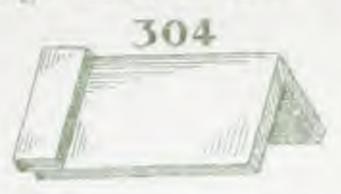


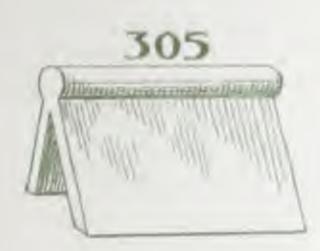
The W AB Pla

ABBEY VILLAGE, Nr. CHORLEY

Plain and Ornamental Ridge Tiles, in Red



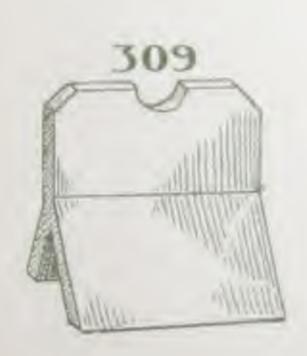


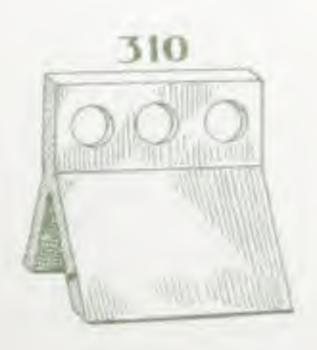






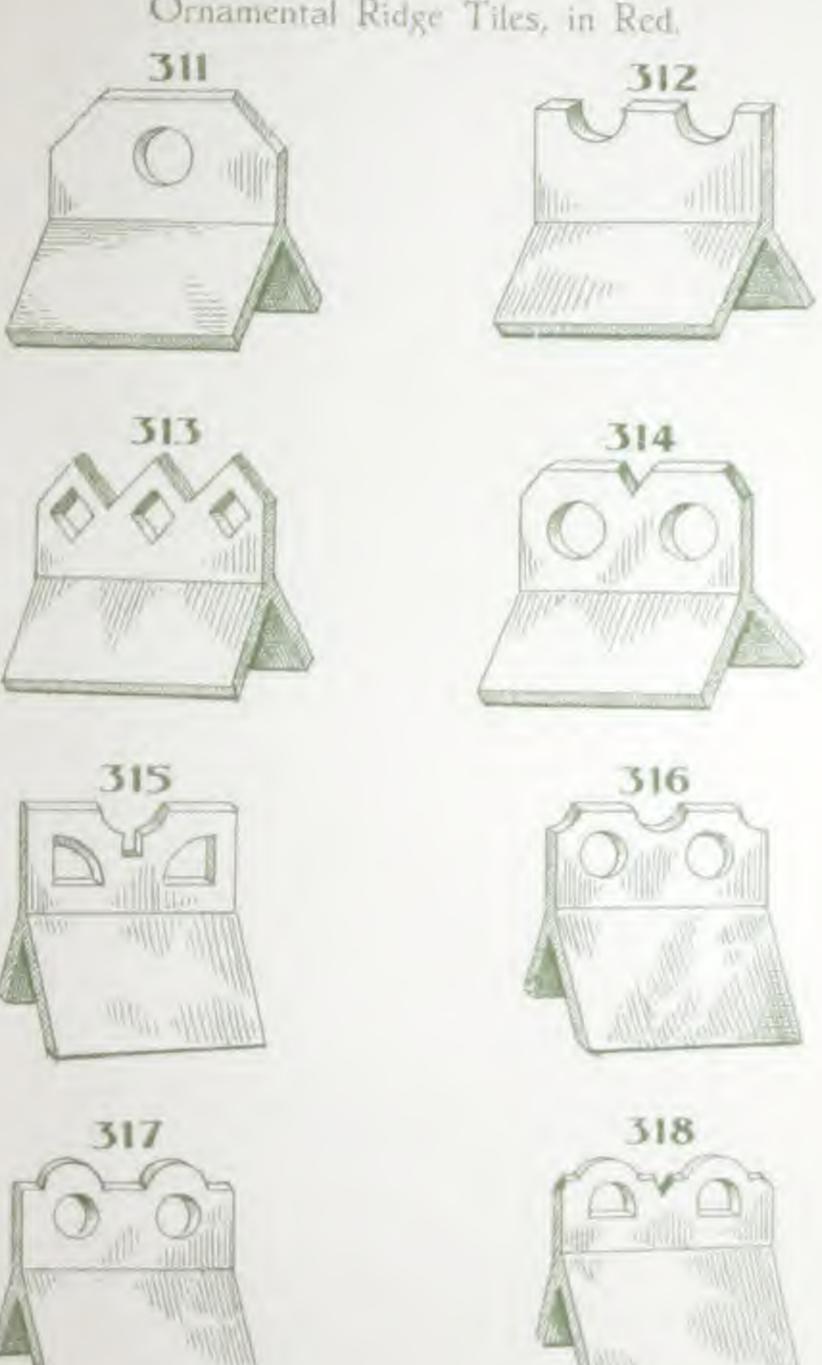






The W AB ABBEY VILLAGE, Nr. CHORLEY

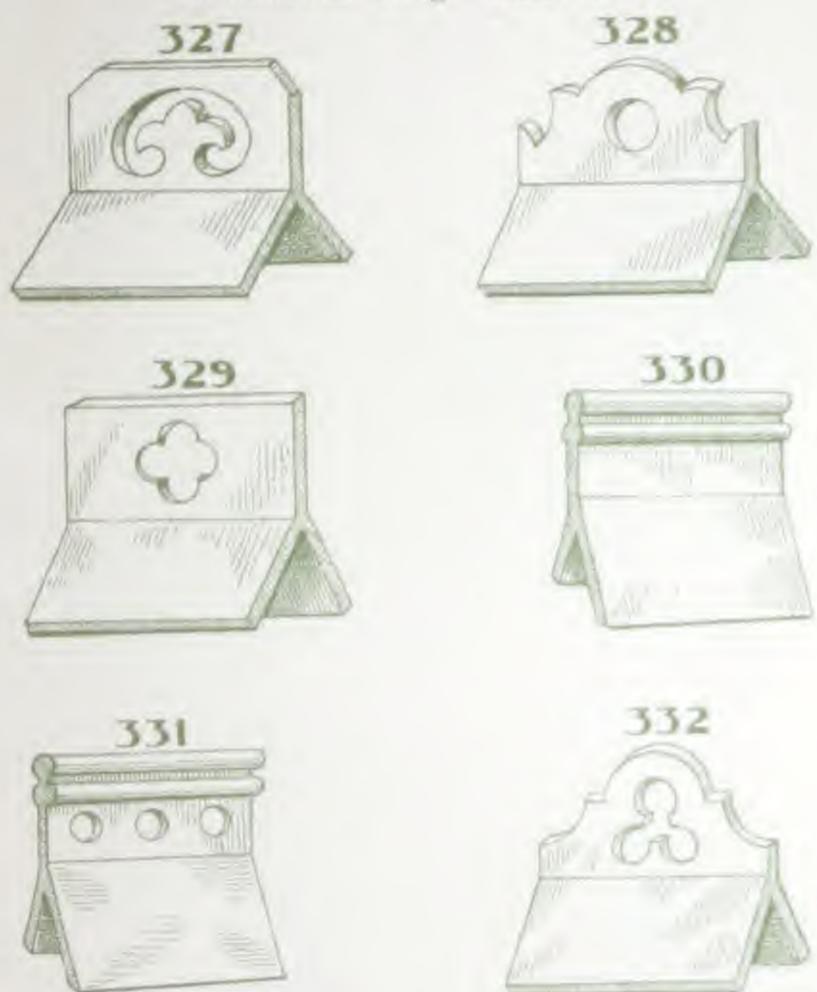
Ornamental Ridge Tiles, in Red.



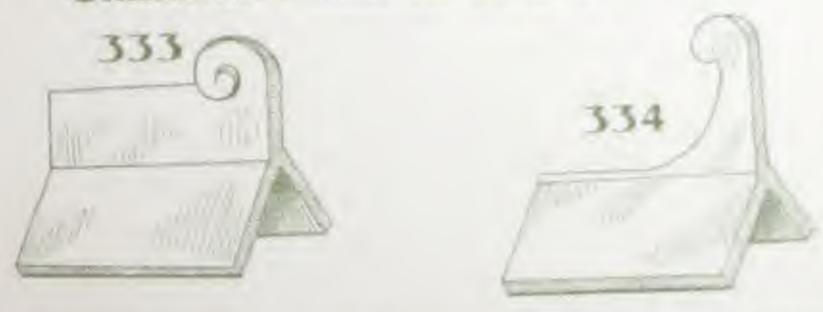
All Ridges made in 12 lengths to any pitch. Angles for Hips, We. to order

.The V Polials ma ABBEY VILLAGE, Nr. CHORLEY

Ornamental Ridge Tiles, in Red.



Ornamental Finials for Ridges, in Red.



Finials may be made flip or Gable to match any of our Ridge l'atteres. Unless ordered otherwise, will be made open ends. The V Finials n

ABBEY VILLAGE, Nr. CHORLEY.

Ornamental Finials for Ridges, in Red.



Finish may be made Hip or Gubbs to match any of our inter (question Alabem ordered otherwise, will be made your pole.

The [rimals ABBEY VILLAGE, Nr. CHORLEY

Ornamental Finials for Ridges, in Red.



Finish way be study bly or Cobb to match any of our Ridge Forters.

Listen ordered otherwise will be made upon puls.

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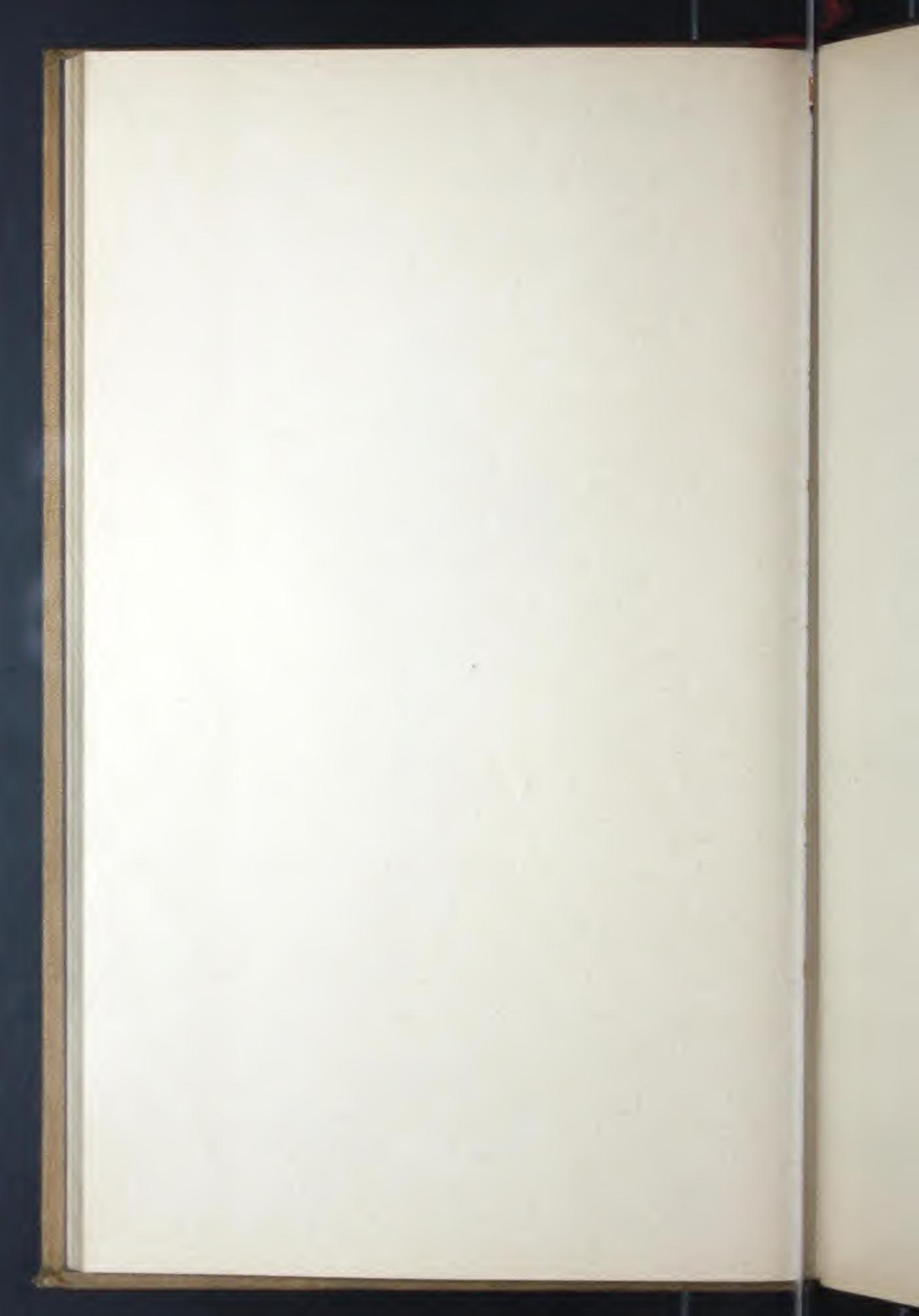
ABBEY VILLAGE. Nr. CHORLEY.

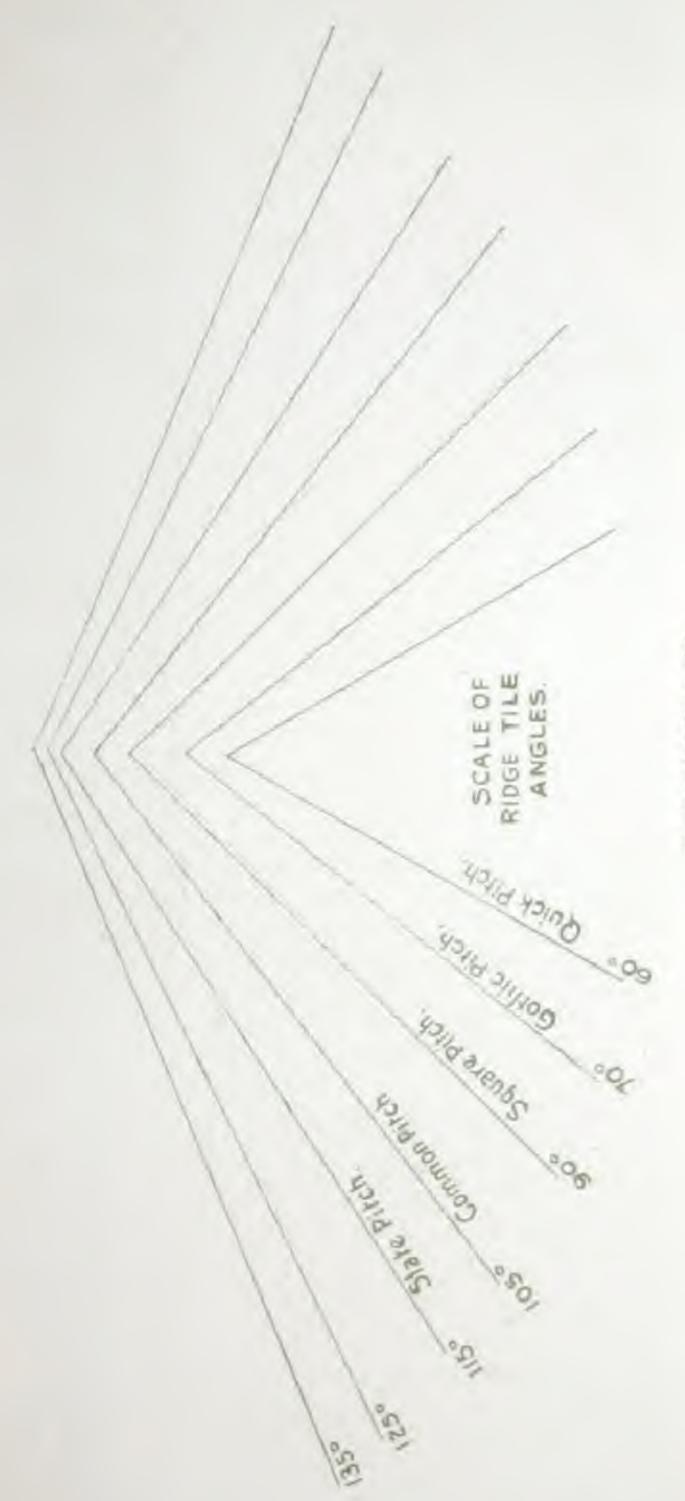
Ornamental Finials for Ridges, in Red.



Finally may be made I by or Kindle to switch any of our holys Furnish.

Eleters independ attention will be made again sole.





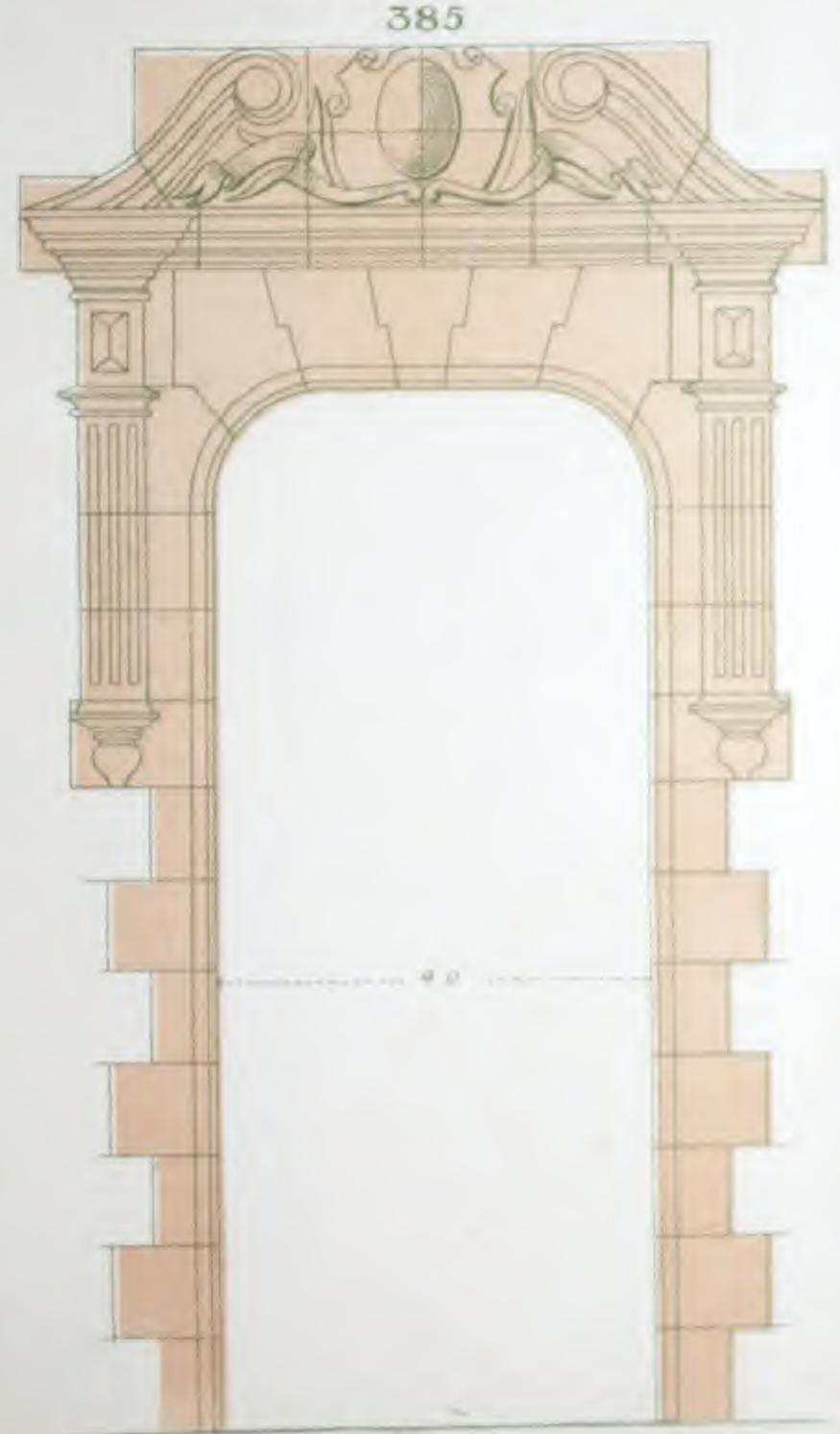
IMPORTANT.

When ordering Ridge Tiles or Finials, always give Pitch.

The ' A The Withnell Brick & Terra Cotta Co. (1912), Ltd.,

ABBEY VILLAGE, Nr. CHORLEY.

Terra Cotta Doorway.



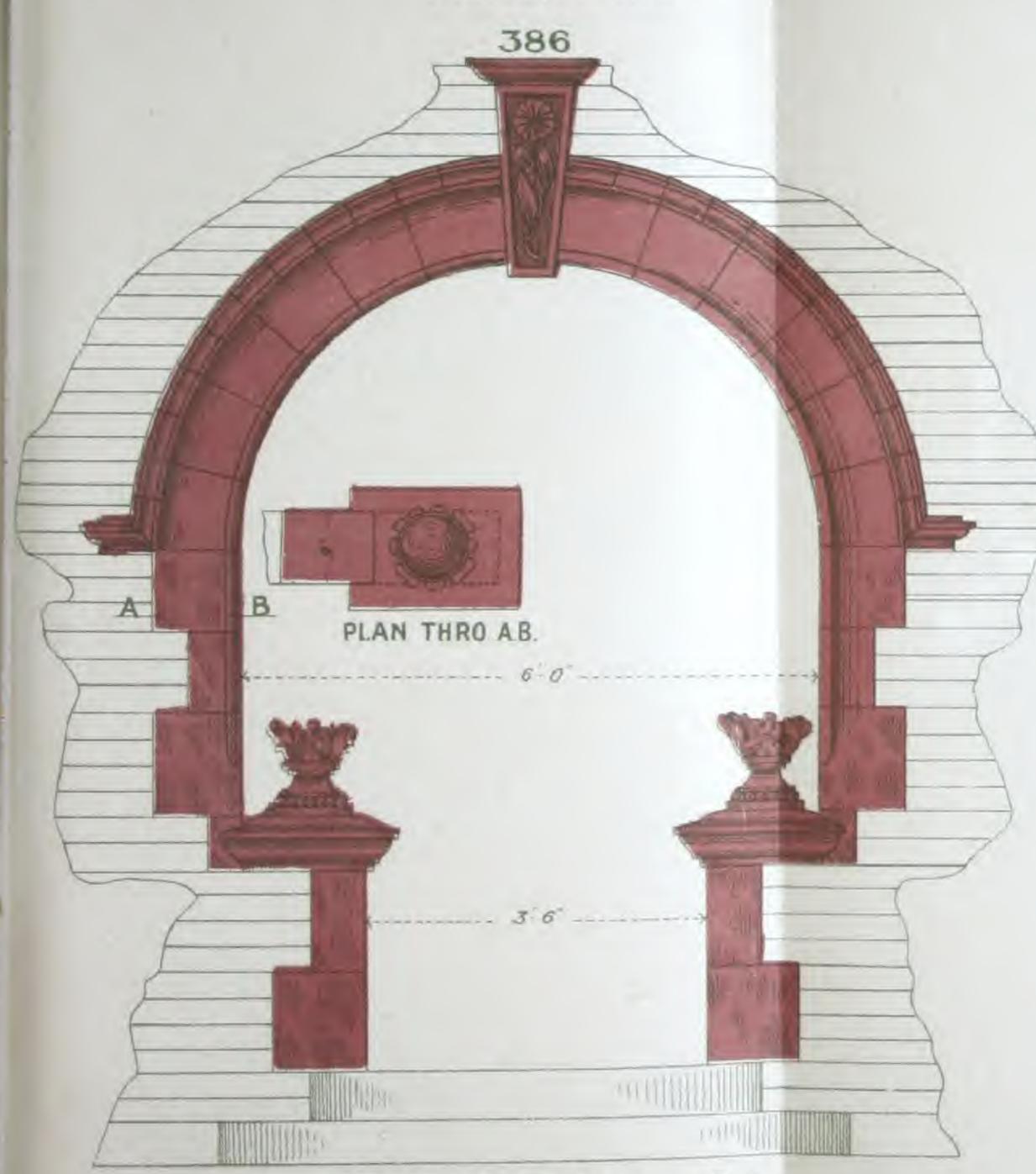
Made in Red, Buff, Grey, or Pink.



The Withnell Brick & Terra Cotta Co. (1912), Ltd.,

ABBEY VILLAGE, Nr. CHORLEY.

Doorway, in Red.

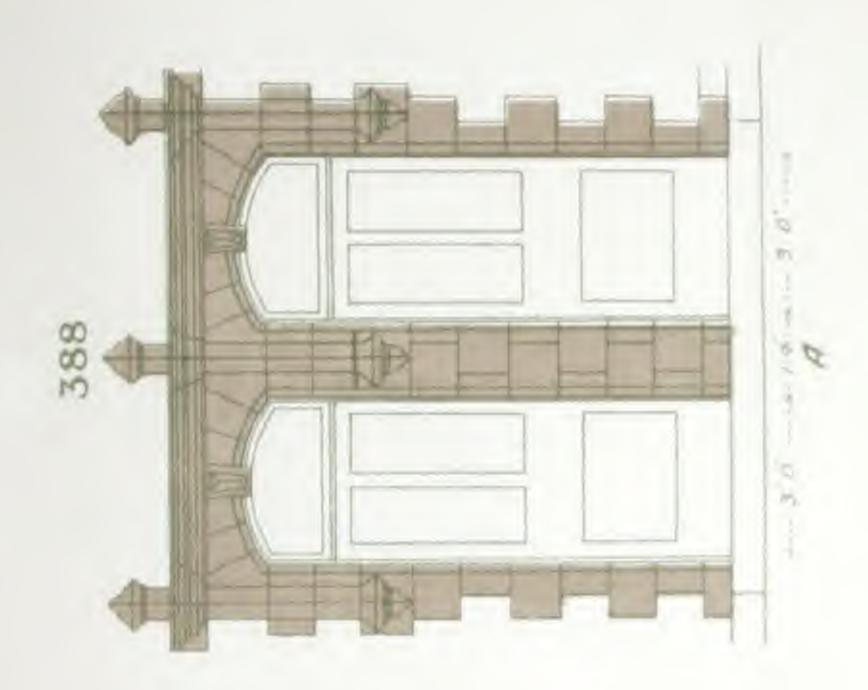


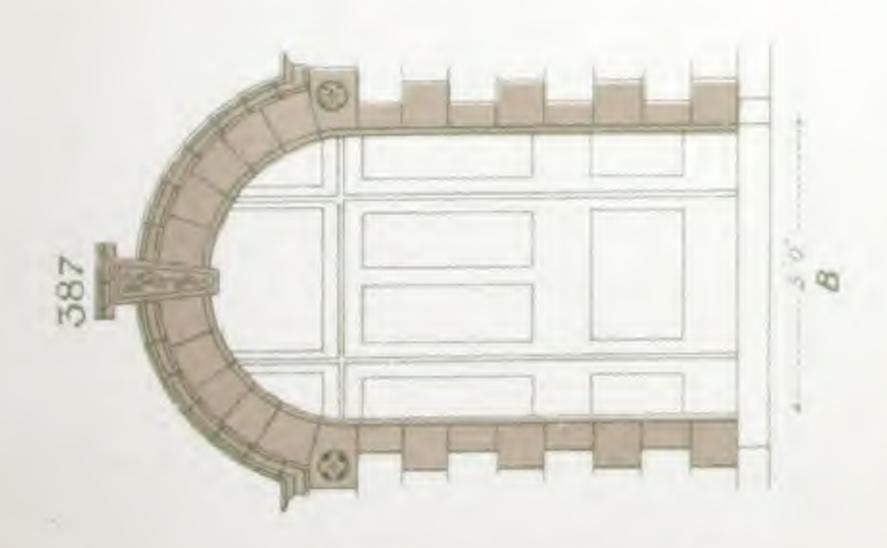
Made in Red, Buff, Grey, or Pink.

The

ABBEY VILLAGE, Nr. CHORLEY

Terra Cotta Doorways.

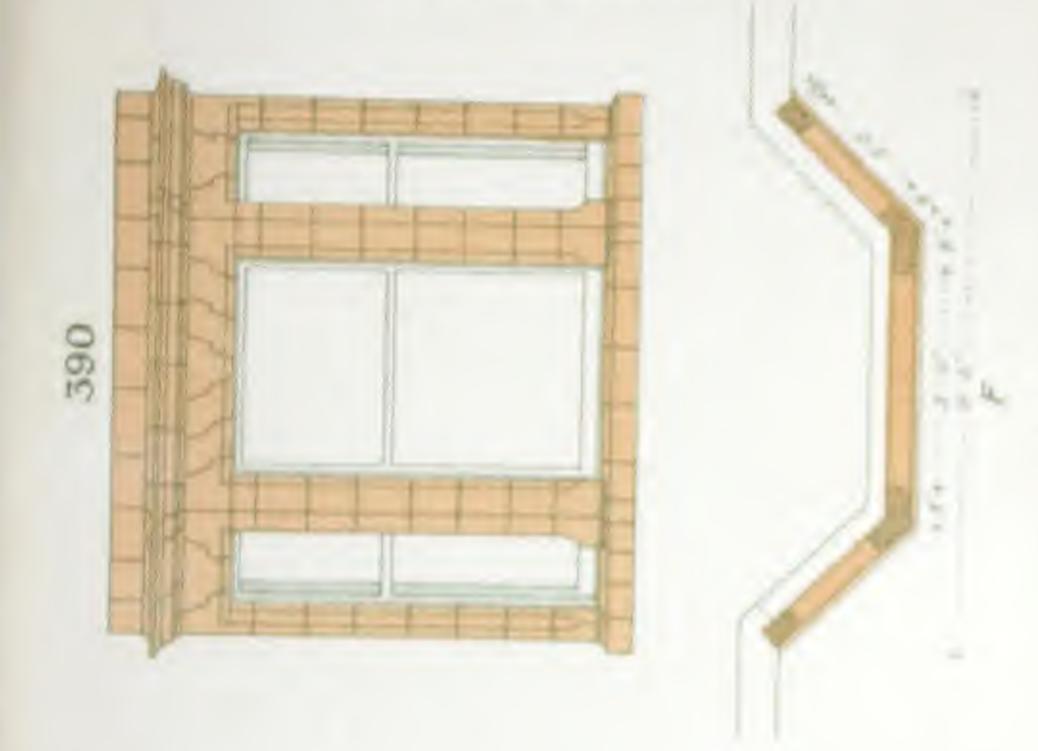


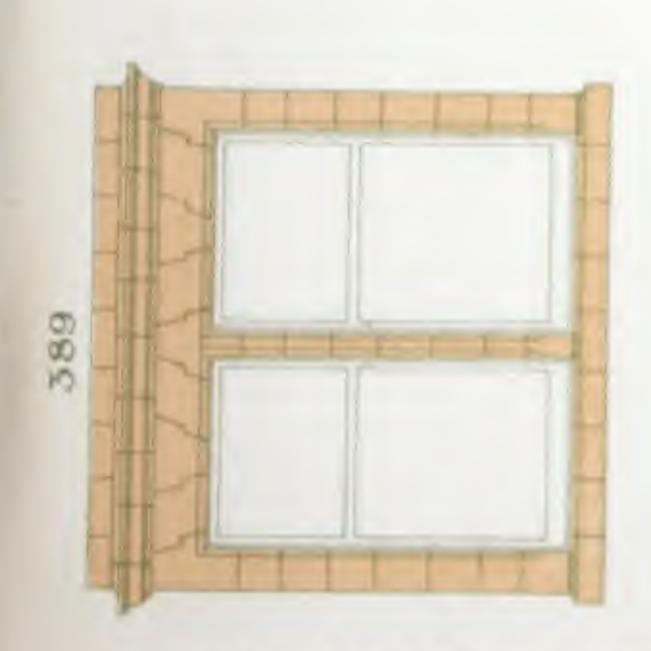


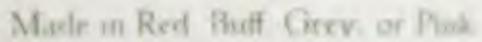
Made in Red, Buff, Grey, or Pink.

The W AB 290 383

ABBEY VILLAGE, Nr. CHORLEY
Terra Cotta Windows.





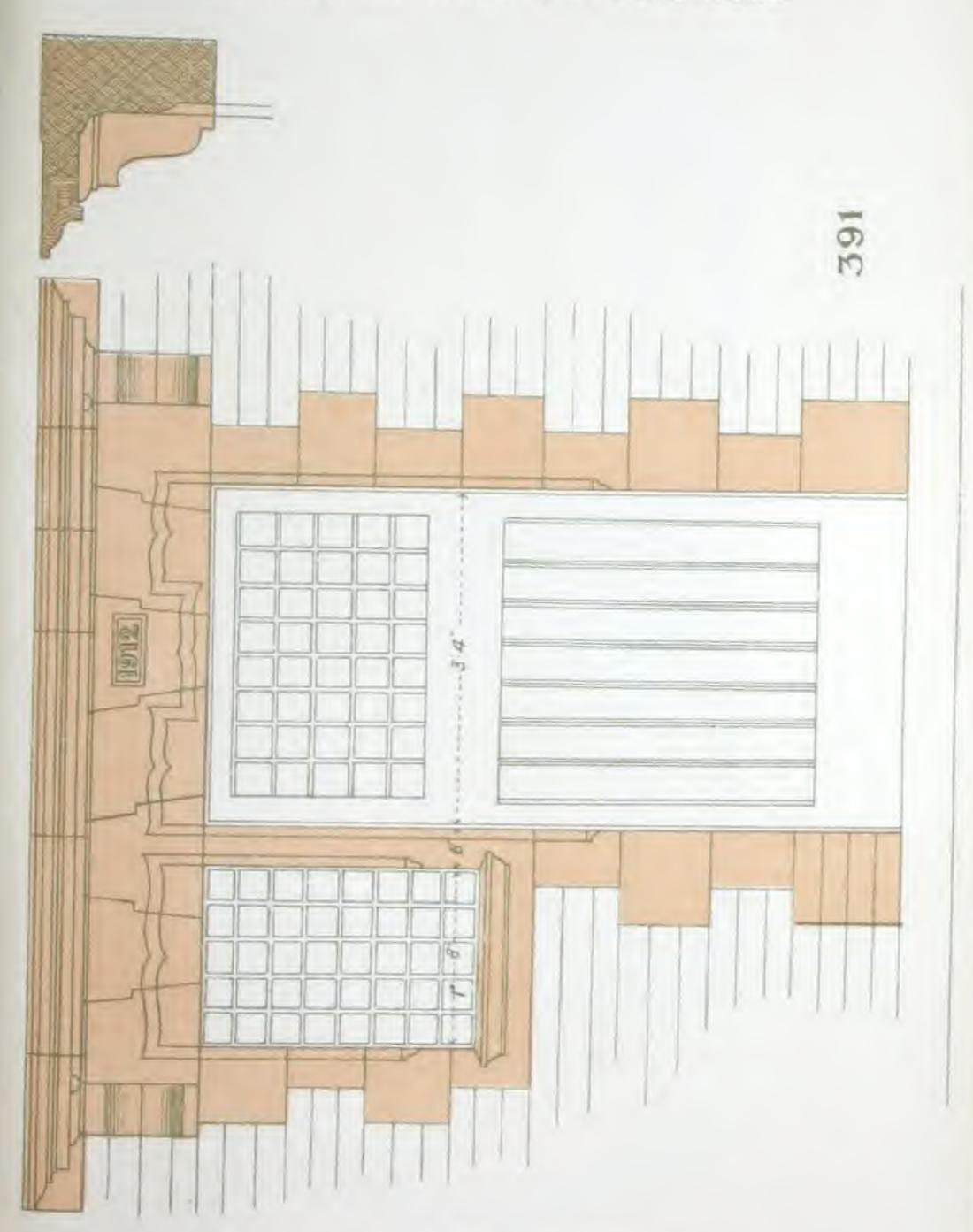






ABBEY VILLAGE, Nr. CHORLEY.

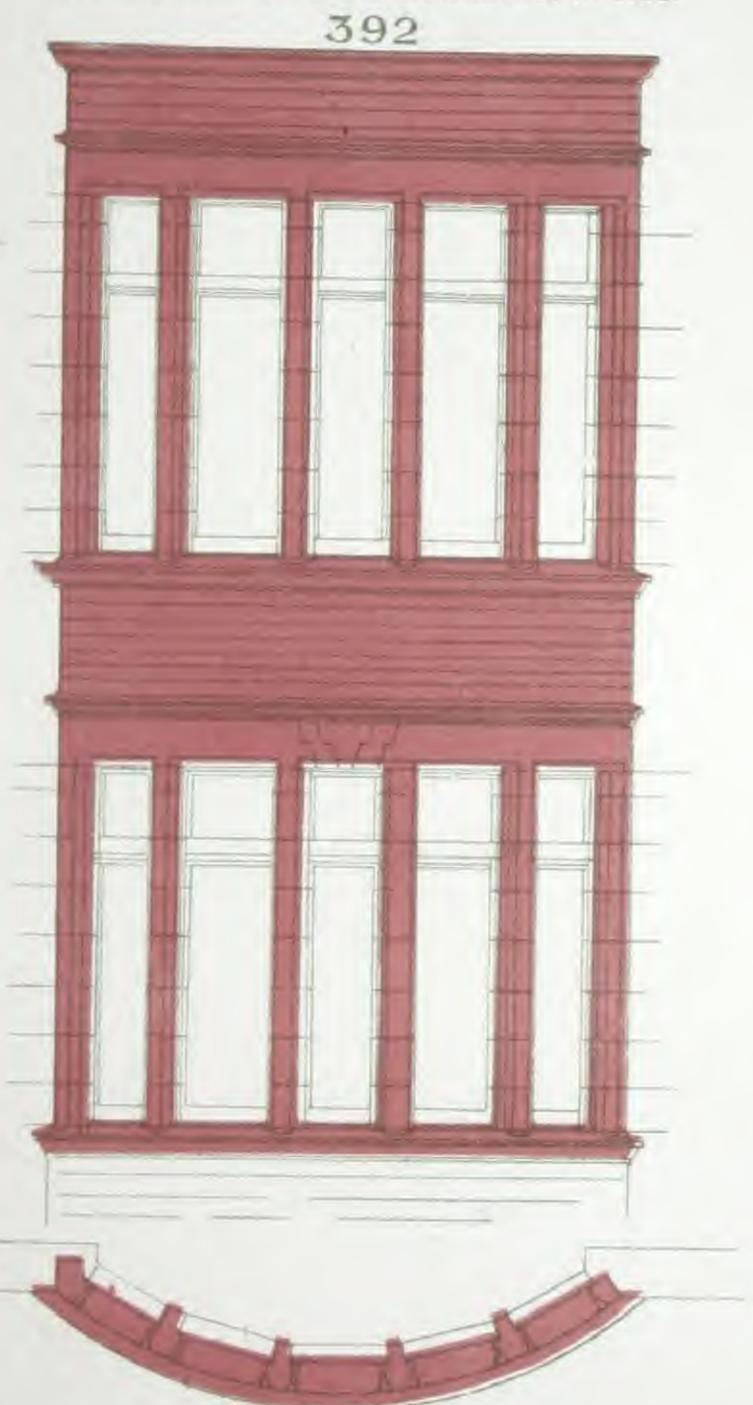
Doorway and Window, in Terra Cotta.





ABBEY VILLAGE, Nr. CHORLEY.

Terra Cotta Circular Windows, in Red.



Made in Red, Buff, Grey, or Pink.





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